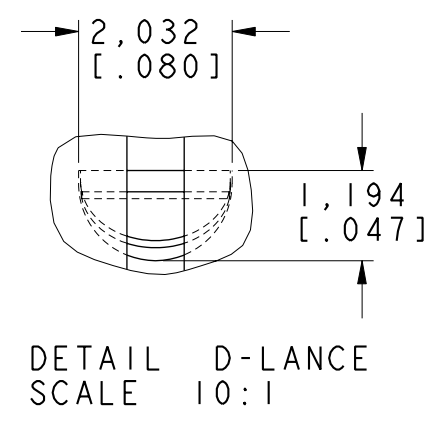
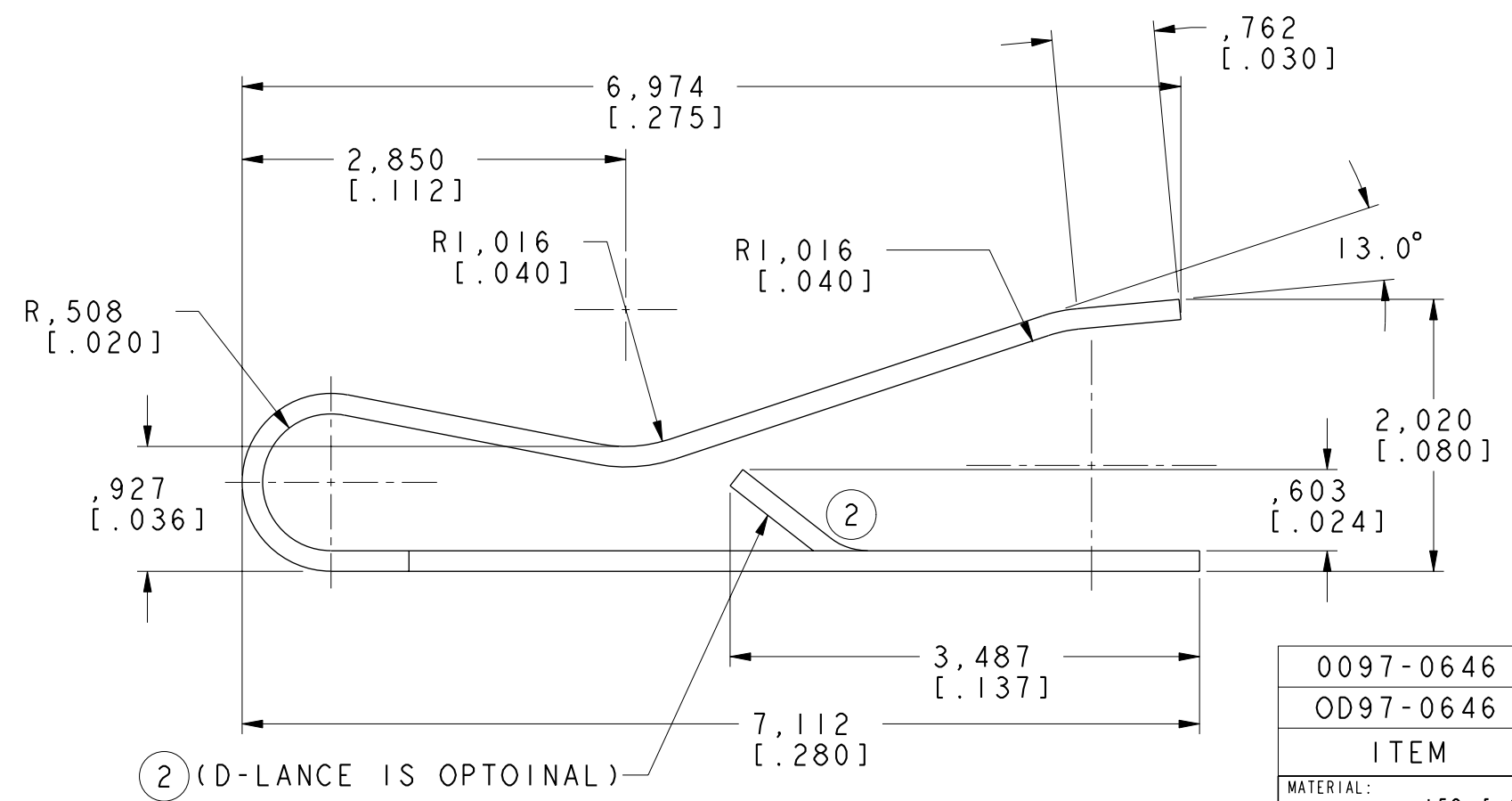
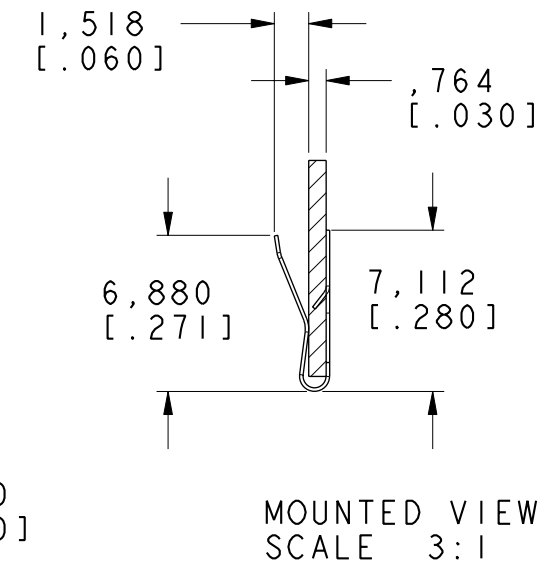
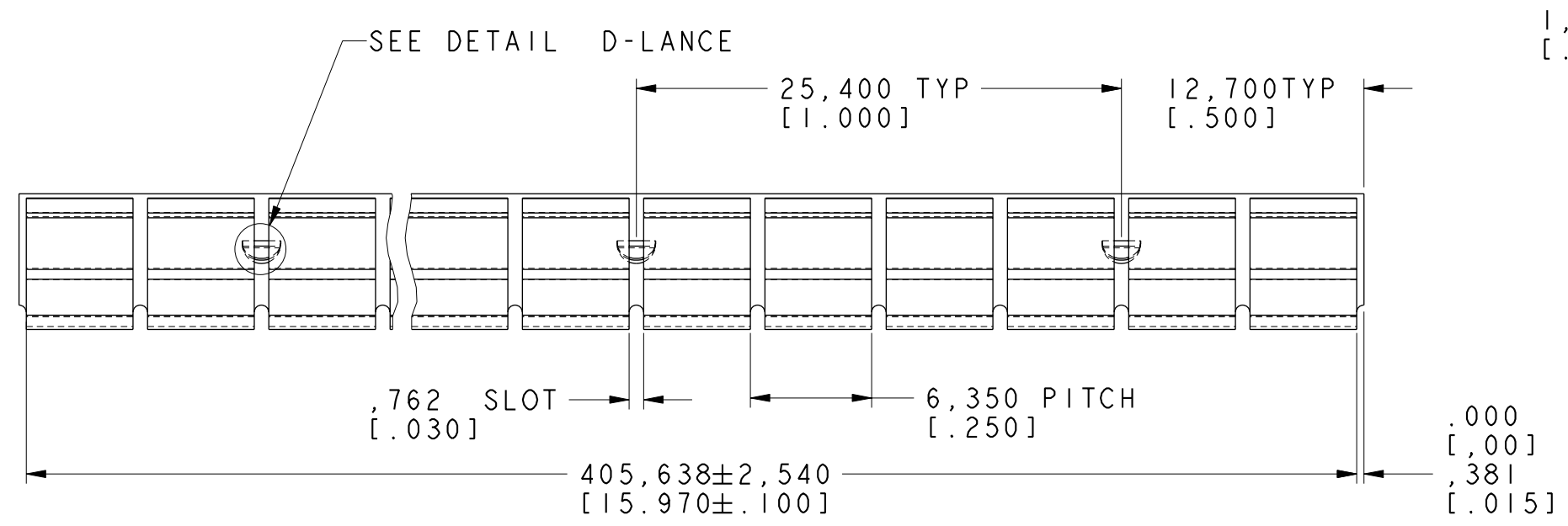


DWG. NO.	0097-0646	
REVISIONS		
ECO-E2320 ADDED D-LANCE AND NOTE FAK 05/14/01		02
ECO-E3332 ADDED TABULATION TABLE FOR OD97 SDH 10/28/02 EWS 10/28/02		03
ECO-E4755 ADDED ±.100 TO OVERALL LENGTH SDH 11/08/04 DG 11/08/04		04



FREE STATE VIEW
SCALE 20:1

0097-0646	WITHOUT LANCES
OD97-0646	WITH LANCES
ITEM	DESCRIPTION
MATERIAL:	.152 [.006] thick BeCu ALLOY #25 1/2 HARD
HEAT TREAT:	TO DPH 383 MIN USING A 500 GRAM LOAD
THICKNESS AFTER:	CLEANING AND BEFORE PLATING .0057 MIN
FINISH:	AS REQUIRED
TOLERANCES NOT SHOWN	
DECIMAL 2 PL'S ± .50 [.02]	
DECIMAL 3 PL'S ± .254 [.010]	
ANGULAR ± 3°	
THIRD ANGLE PROJECTION	
UNITS:	MM [INCH]
SCALE:	1:1
Laird TECHNOLOGIES DELAWARE WATER GAP PENNSYLVANIA	
ULTRASOFT CLIP-ON MOUNTED GASKET	
REF. DWG NO.	97-646
DWG. NO.	0097-0646
REV	04
SHEET 1 OF 1	

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DWG. NO. 0097-0646

CAD MAINTAINED DRAWING. MANUAL CHANGES UNAUTHORIZED.