DRAWING MADE IN THIRD ANGLE PROJECTION

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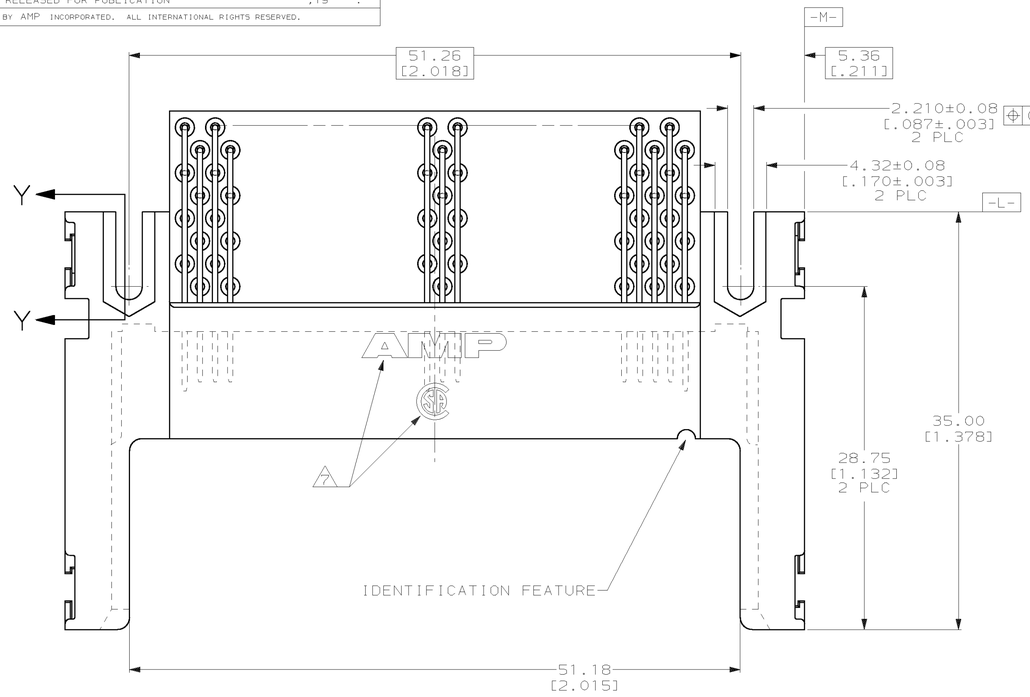
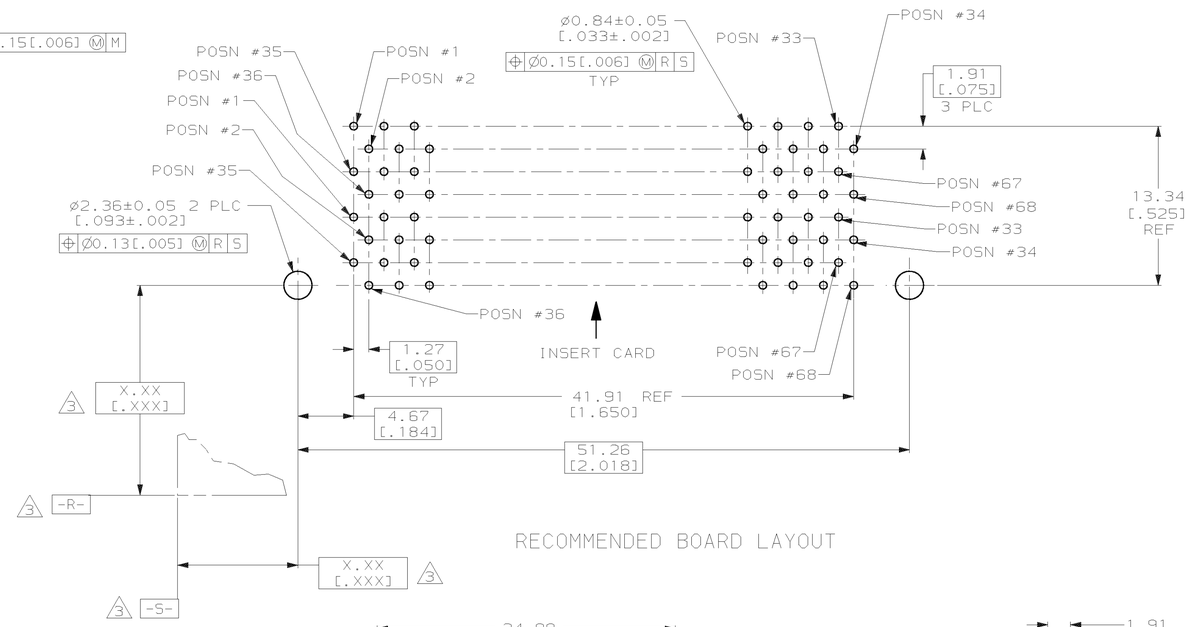
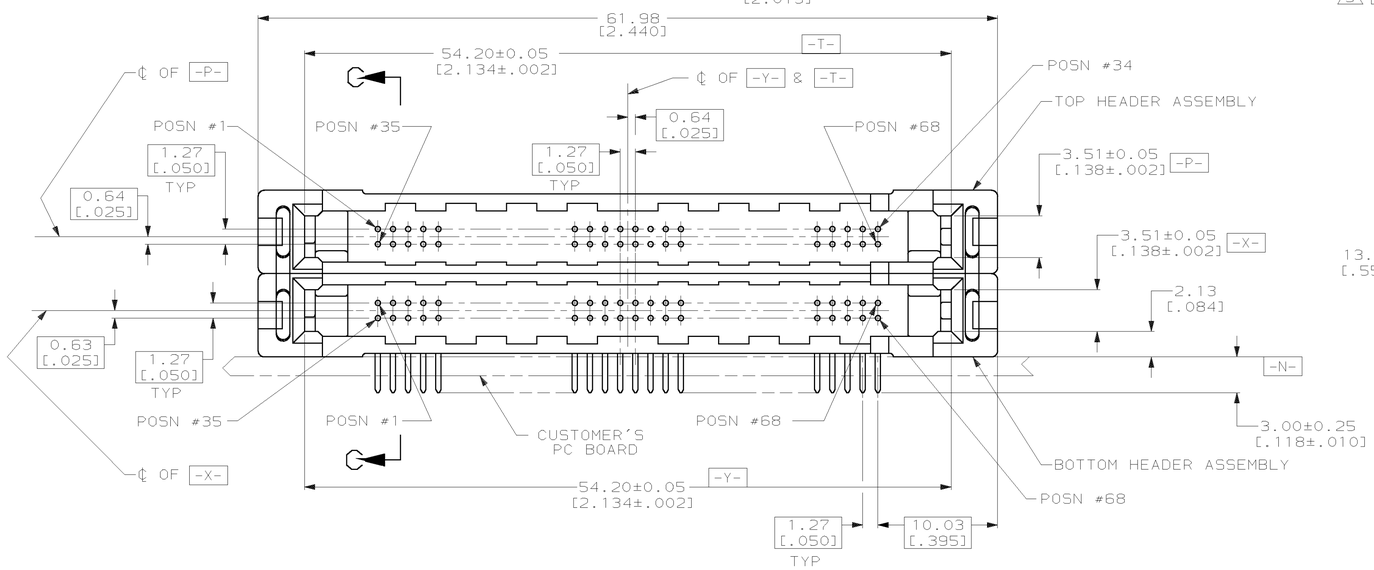
LOC	DIST	P	F
AD	00		

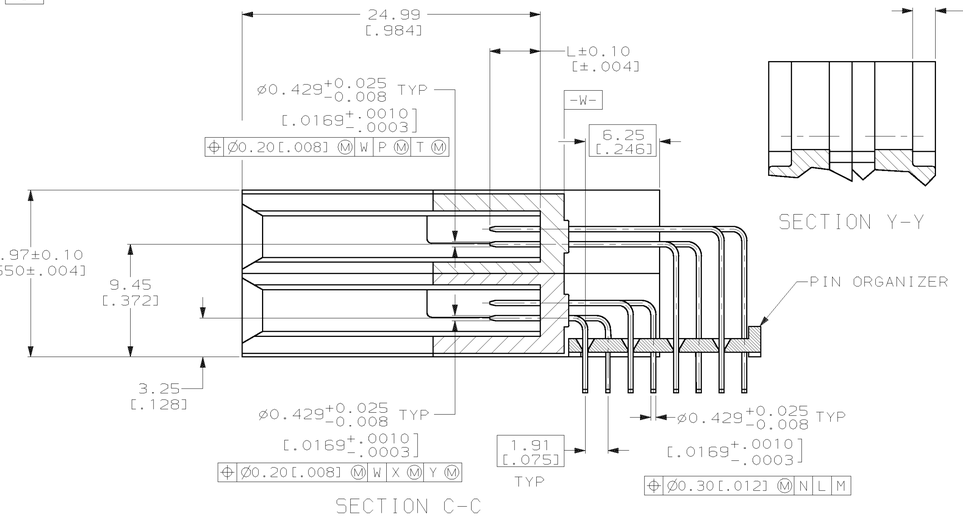
REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPD
	E	REVISED PER EC 0651-0079-99	8-3-99	JG
	F	REV PER EC 0512-0473-02	05 MAR 03	BW





RECOMMENDED BOARD LAYOUT





SECTION C-C

6	1,17,34 35,51,68	ALL OTHER PINS	36,67	146027-2
5	1,17,34 35,51,68	ALL OTHER PINS	36,67	146027-1
VOLTAGE KEYING	5.0 [.197]	4.25 [.167]	3.5 [.138]	
	"L" (PIN LENGTH) AND LOCATION			PART NO

1. 0.00076[.000030] MINIMUM GOLD IN CONTACT AREA, 0.00381[.000150] MIN TIN-LEAD ON SOLDER TAILS, ALL OVER 0.00127[.000050] MINIMUM NICKEL
2. CUSTOMER TO PROVIDE CARD GUIDANCE SYSTEM
3. DATUMS AND BASIC DIMENSIONS ESTABLISHED BY CUSTOMER
4. CONNECTOR REQUIRES USE OF 2 - SIZE 2M SCREWS FOR FASTENING TO PRINTED CIRCUIT BOARD
5. ASSEMBLY KEYED FOR 5 VOLT CARDS
6. ASSEMBLY KEYED FOR LOW VOLT CARDS (3.3V)
7. RECESSED AMP AND CSA LOGOS LOCATED ON BOTH SIDES OF HOUSINGS.

DO NOT SCALE PRINT.
UNLESS SPECIFIED
DIMENSIONS IN mm [INCHES]
TOLERANCES ON :
2 PLC DEC ± 0.13 [.005]
3 PLC DEC ± -
ANGLES ± -

MATERIAL
HOUSING & ORGANIZER: LCP, COLOR; BLACK
PIN: BRASS & PHOSPHOR BRONZE

FINISH
PIN: 1

DR 7/1/93 J MOSER
CHK 7/1/93 B ELICKER
APPD 7/1/93 B ELICKER
APPD 7/1/93 B ELICKER
PRODUCT SPEC -
APPLICATION SPEC -
WEIGHT 16.1 GRAMS

AMP Incorporated
Harrisburg, PA 17105-3608

NAME
STACKED PIN HEADER ASSEMBLY, 136 POSN, TOP BOARD MOUNTING, THRU-HOLE, AMP MEMORY CARD

SIZE	CAGE CODE	DRAWING NO
D	00779	C-146027

SCALE 4:1 SHEET 1 OF 1

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CUSTOMER DRAWING