

SCT Splice Cover (Dual Wall) Heat-Shrinkable Tubing

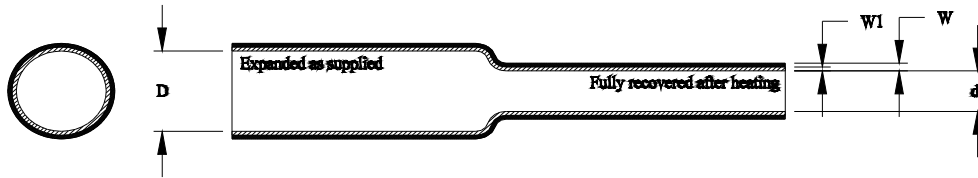



Table 1: Dimensions (mm/inches)

| Size | As Supplied | As Recovered | | |
|------|---------------------------|----------------------------|-----------------------------|--------------------------------------|
| | Minimum Expanded I.D. (D) | Maximum Recovered I.D. (d) | Recovered Total Wall (W) | Minimum Recovered Adhesive Wall (W1) |
| No.1 | 7.62 (0.300) | 1.65 (0.065) | 1.52 (0.060) ± 0.30 (0.012) | 0.76 (0.030) |
| No.2 | 9.02 (0.355) | 2.29 (0.090) | 1.52 (0.060) ± 0.30 (0.012) | 0.76 (0.030) |
| No.3 | 11.56 (0.455) | 2.54 (0.100) | 2.29 (0.090) ± 0.30 (0.012) | 1.40 (0.055) |
| No.4 | 17.78 (0.700) | 4.45 (0.175) | 2.54 (0.100) ± 0.30 (0.012) | 1.52 (0.060) |
| No.5 | 27.94 (1.100) | 8.38 (0.330) | 2.54 (0.100) ± 0.30 (0.012) | 1.52 (0.060) |

Color: Jacket shall be black; adhesive liner shall be amber. Marking is SCT-1, SCT-2, SCT-3, SCT-4, SCT-5

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Customer Drawing

| | | | | | | |
|---|--|------------|---------------------------|---|------------------|--|
|  | TE Connectivity 305 Constitution Drive Menlo Park, CA 94025 USA | | Raychem Tubing | Title: SCT Splice Cover Dual Wall Heat-Shrinkable Tubing | | |
| | TE Connectivity reserves the right to amend this drawing at any time. Users should evaluate the suitability of the product for their application | | | Document No : SCT | | |
| Cage Code: 06090 | Scale: None | Size: A | Rev. Date: 15-Apr-11 | Rev.: J1 | Sheet: 1 of 3 | |

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Table 2: Properties

| Property | Unit | Requirements | Test Method |
|--|------------|---|---|
| Dimensions | Inches | Table 1 | ASTM D 2671 |
| Tensile Strength | PSI | 1500 minimum | ASTM D 2671 |
| Ultimate Elongation | Percent | 300 minimum | ASTM D 2671 Speed 2 in./min. Note 1 |
| Secant Modulus (Expanded Tubing) | PSI | 35000 minimum | ASTM D 2671 Speed 2 in./min. |
| Longitudinal Change | Percent | +0 to -10 | ASTM D 2671 Note 1 |
| Concentricity (Expanded Form) | Percent | 60 minimum | ASTM D 2671 |
| Dielectric Strength* (Jacket Only) | Volts/mil | 500 minimum | ASTM D 149 |
| Volume Resistivity | Ohm-cm | 10 ¹³ minimum | ASTM D 257 |
| Immersion Leak Resistance | Micro-amps | 0.25 maximum | Note 2 |
| Thermal Cycling 25 cycles -40°C to 135°C, followed by: Immersion Leak Resistance, Note 2. | Micro-amps | 0.25 maximum | Note 3 |
| Heat Shock 4 hrs @ 250°C | -- | No dripping, flowing or cracking of jacket | ASTM D 2671 |
| Thermal Aging 1000 hrs @ 150°C, followed by: Immersion Leak Resistance, Note 2. | Micro-amps | 0.25 maximum | Note 4 |
| Fluid Resistance 24 hrs. @ 25 ± 3°C ASTM Reference Fuel C VV-F-800 Diesel Fuel 24 hrs @ 100 ± 3°C ASTM #3 Oil Followed by: Immersion Leak Resistance, Note 2. | Micro-amps | 0.25 maximum | Note 5 |

Qualification Sizes: SCT-2 qualifies SCT-1, SCT-2 and SCT-3
SCT-4 qualifies SCT-4 and SCT-5

Note 1: Tensile Strength & Secant Modulus
Calculate Tensile Strength and Secant Modulus based on wall thickness of jacket only

Customer Drawing

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Note 2: Immersion Leak Resistance

A) Size SCT-2

Prepare 3 test assemblies insulated with SCT-2 as follows:

Construct a 2-wire to 2-wire inline splice in any suitable manner (crimped, soldered, twisted or welded). Splice an AWG 18 and an AWG 14 to an AWG 20 and AWG 14. Each wire shall be approximately 12 inches long. The wire insulation shall be cross-linked polyolefin and the conductor shall be bare copper. Shrink a 2-inch length of SCT-2 over the splice area with an appropriate heat gun. Apply heat until the SCT-2 is completely recovered on the splice and the adhesive liner flows at both ends. Allow the test assemblies to cool to room temperature and immerse them, except for the ends, in a 5% salt solution for 24 hours at room temperature. Apply 50 volts DC to the immersed specimens and measure the current leakage.

B) Size SCT-4

Prepare 3 test assemblies with SCT-4 as follows:

Construct a 3-wire to 3-wire to 3-wire inline splice in any suitable manner (crimped, soldered, twisted or welded). Splice three AWG 12 wires to three AWG 12 wires. Each wire shall be approximately 12 inches long. The wire insulation shall be cross-linked polyolefin and the conductor shall be bare copper. Shrink a 3-inch length of SCT-4 over the splice area with an appropriate heat gun. Apply heat until the SCT-4 is completely recovered on the splice and the adhesive liner flows at both ends. While the assembly is still hot from the recovery process, press the ends of the SCT-4 together where the wires emerge. Using parallel jaw pliers, align the wires and assure that they are completely coated with adhesive. Allow the test assemblies to cool to room temperature and immerse them, except for the ends in a 5% salt solution for 24 hours at room temperature. Apply 50 volts DC to the immersed specimens and measure the current leakage.

Note 3: Thermal Cycling

Prepare 3 splice assemblies in accordance with Note 2 and subject them to 25 thermal cycles. One cycle consists of 30 minutes at -40°C and 30 minutes at 135°C with a maximum of 5 minutes between temperatures. Specimens shall be allowed to cool to room temperature for one hour minimum and shall be measured for current leakage in accordance with Note 2.

Note 4: Thermal Aging

Prepare 3 splice assemblies in accordance with Note 2 and heat for 1000 hrs at 150°C. Specimens shall be allowed to cool to room temperature for one hour minimum and shall be measured for current leakage in accordance with Note 2.

Note 5: Fluid Resistance

Prepare 9 splice assemblies in accordance with Note 2 and immerse 3 assemblies in each of the fluids specified for 24 hours at the specified temperature. Measure current leakage in accordance with Note 2.

Acceptance tests shall consist of:

- Dimensions
- Tensile Strength
- Ultimate Elongation
- Heat Shock

Qualification tests shall consist of all the tests in this Customer Drawing

Customer Drawing

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