

CODE	DIM "M" MATING LENGTH	CONTACT TYPE
U	[6.86]	SIGNAL
T	[6.86]	SIGNAL
S	[6.86]	SIGNAL
R	[6.86]	SIGNAL
PA	[N/A]	POWER
HA	[N/A]	HOLD-DOWN
X	[N/A]	OMITTED

spec ref	*	dr	Ruan MT	2014/07/14	projection	MM	size	A4	scale	1:1
tolerance std	ASME Y14.5	eng	Ruan MT	2014/07/29			ecn no	-	rel level	Released
TOLERANCES UNLESS OTHERWISE SPECIFIED		chr	-	-						
surface	ASME Y14.5	appr	Pei-Ming Zheng	2014/07/29	product family	PwrBlade				
linear angular	0.X	±0.5		title 28S + 13ACP RIGHT ANGLE SOLDER HEADER	cat. no.	-	product - Customer Drw	sheet 1 of 4	rev A	
	0.XX	±0.25								
0.XXX	±0.1									
0°	±2°	www.fci.com								

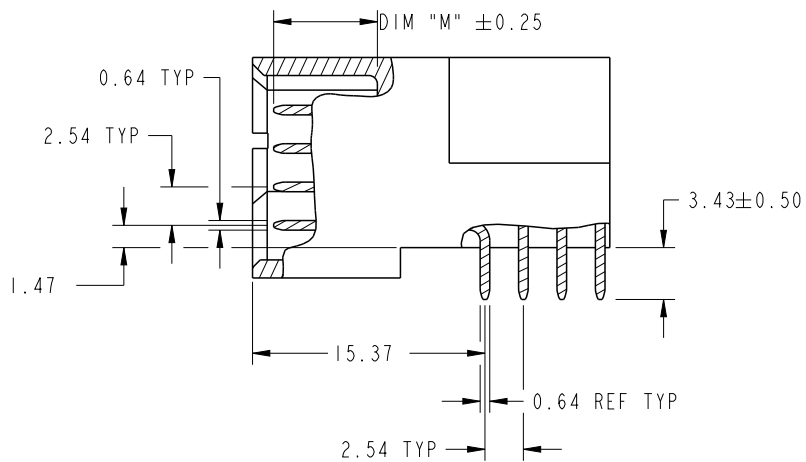


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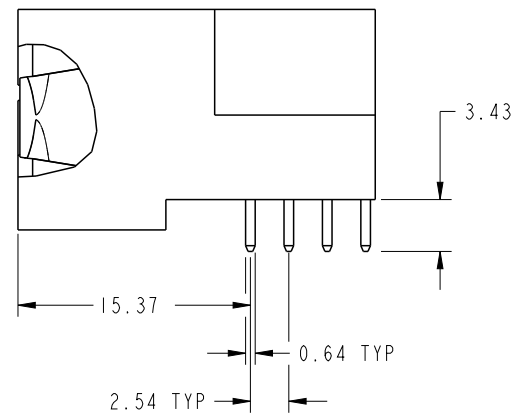
PrdE File - REV C - 2009-06-09

PRODUCT NUMBER

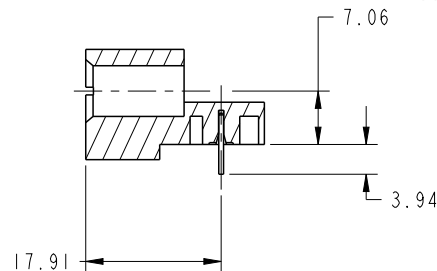
51939-907--
NOTE: 3



BROKEN-OUT SECTION A-A
SCALE 2:1



BROKEN-OUT SECTION B-B
SCALE 2:1



SECTION C-C

dr	Ruan MT	2014/07/14	projection 	MM 	size	A4	scale	1:1
eng	Ruan MT	2014/07/29			ecn no	-		
chr	-	-			rel level	Released		
appr	Pei-Ming Zheng	2014/07/29	product family	PwrBlade	rev	A		
		title 28S + 13ACP RIGHT ANGLE SOLDER HEADER	dwg no 51939-907	cat. no. -	Product - Customer Drw	sheet 2 of 4		

PRODUCT NUMBER

51939-907--
NOTE: 3

A

B

C

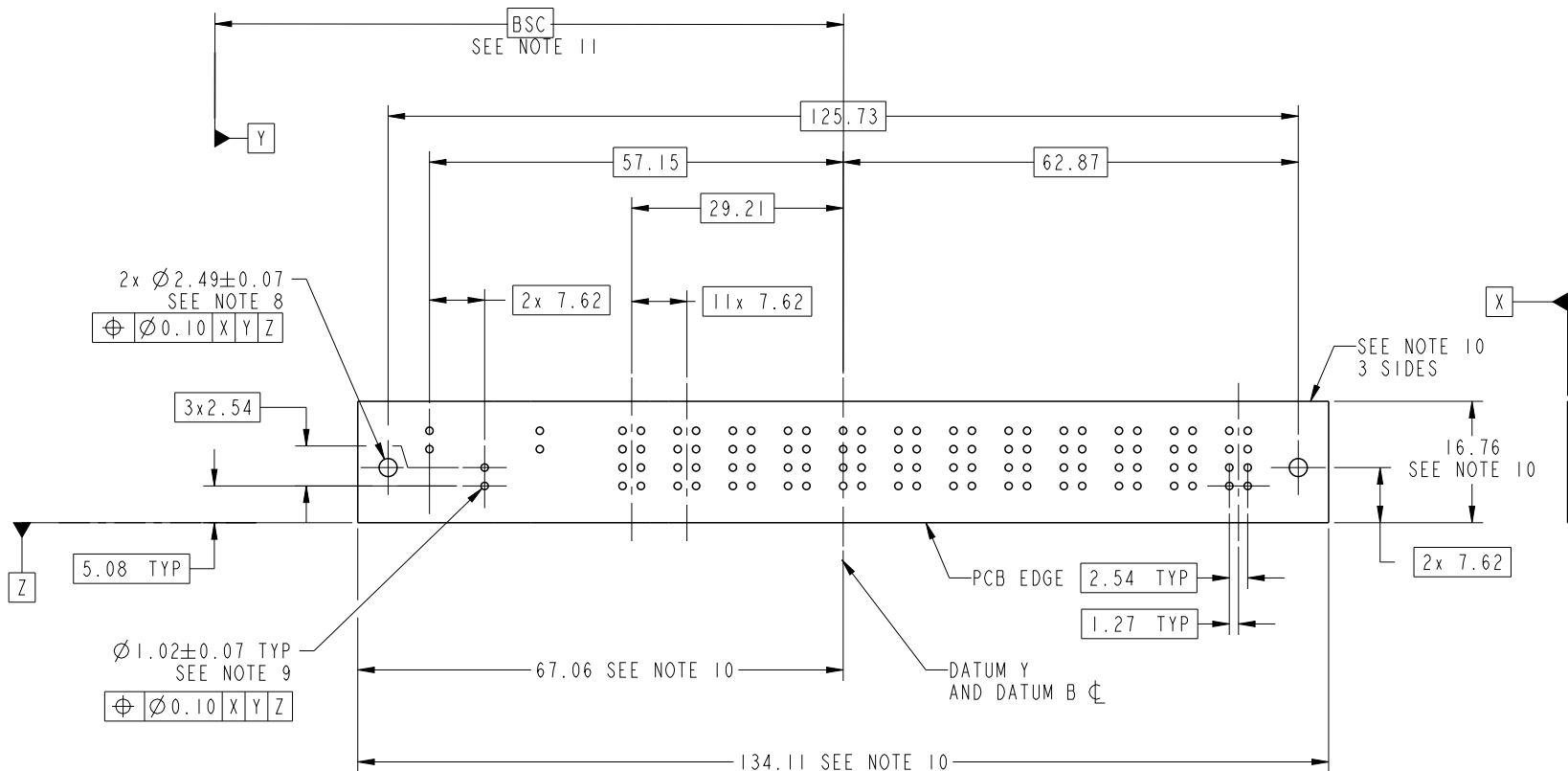
D

A

B

C

D



RECOMMENDED PCB LAYOUT

dr	Ruan MT	2014/07/14	projection 	MM 	size	A4	scale	1:1	
eng	Ruan MT	2014/07/29			ecn no	-			
chr	-	-			rel level	Released			
appr	Pei-Ming Zheng	2014/07/29	product family	PwrBlade					
		title	28S + 13ACP RIGHT ANGLE SOLDER HEADER		dwg no	51939-907		rev	A
www.fci.com		cat. no.	-		Product - Customer Drw			sheet 3 of 4	



PRODUCT NUMBER

51939-907--
NOTE: 3

NOTES:

1. DIMENSIONS AND TOLERANCES ARE IN ACCORDANCE WITH ASME Y14.5M, 1994 UNLESS OTHERWISE SPECIFIED.

CONNECTOR NOTES:

- 2. HOUSING MATERIAL: UL 94 V-0 GLASS FILLED HIGH-TEMP THERMOPLASTIC
POWER CONTACT MATERIAL: COPPER ALLOY
SIGNAL PIN MATERIAL: COPPER ALLOY
- 3. SEE ITEM 1 & 2 IN PRINT 10064183 FOR PLATING SPEC OF 51939-907 AND 51939-907LF RESPECTIVELY.
- 4. MANUFACTURER'S NAME, DATE CODE AND OPTIONAL P/N TO APPEAR ON THIS SURFACE. THE MARK CAN BE OMITTED IF THERE IS NOT ENOUGH SPACE ON THIS SURFACE.
- 5. PRODUCT SPECIFICATION GS-12-149.
APPLICATION SPECIFICATION BUS-20-067.
- 6. PACKAGED IN TRAYS.

PCB NOTES:

- 7. ALL HOLE DIAMETERS ARE FINISHED HOLE SIZE.
- 8. MOUNTING HOLES, WHERE APPLICABLE, ARE UNPLATED.
- 9. $\varnothing 1.151 \pm 0.025$ DRILLED HOLES PLATED WITH
0.008 MIN SnPb OR Sn OVER 0.03
TO 0.08 Cu PLATING TO ACHIEVE
 $\varnothing 1.02 \pm 0.07$ HOLE.
- 10. CONNECTOR KEEP-OUT ZONE.
- 11. DATUM AND BASIC DIMENSIONS ARE ESTABLISHED BY CUSTOMER

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chr	-	-			product family	PwrBlade	rel level	Released
appr	Pei-Ming Zheng	2014/07/29			title 28S + 13ACP RIGHT ANGLE SOLDER HEADER	dwg no 51939-907	rev A	
www.fci.com		cat. no.	-	Product - Customer Drw		sheet 4 of 4		



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