

LQ036Q1DA01

TFT-LCD Module

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S H A R P

MOBILE LIQUID CRYSTAL DISPLAY GROUP
SHARP CORPORATION

S P E C I F I C A T I O N

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APPLICABLE DIVISION
MOBILE LIQUID CRYSTAL DISPLAY
GROUP

DEVICE SPECIFICATION FOR

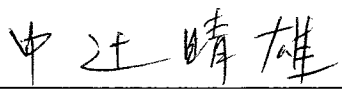
T F T - L C D m o d u l e

MODEL No. **LQ036Q1DA01**

CUSTOMER'S APPROVAL

DATA _____

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(1) Application

This specification applies to LQ036Q1DA01.

(2) Overview

This module is a color active matrix LCD module incorporating amorphous silicon TFT (Thin Film Transistor). It is composed of a color TFT-LCD panel, driver ICs, an FPC, a back light, a front sealed casing and a back sealed casing. It isn't composed control circuit. Graphics and texts can be displayed on a 320×3×240 dots panel with 262,144 colors by supplying. Optimum view angle is 6 o'clock. An inverted display mode is selective in the vertical or the horizontal direction.

This module is Lead-free design.

(3) Mechanical specifications

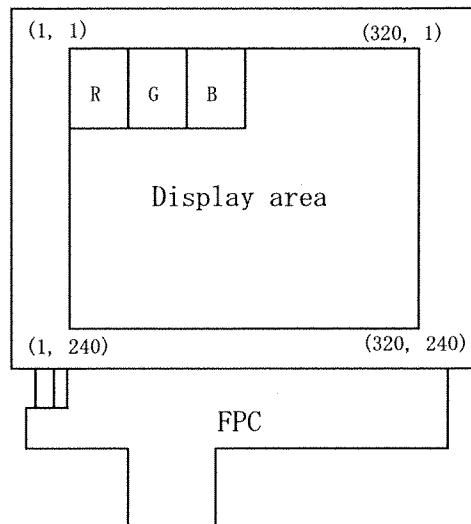
Table 1

| Parameter | Specifications | Units | Remarks |
|------------------------|---|--------|-----------|
| Screen size (Diagonal) | 9.1 [3.6"] Diagonal | cm | |
| Display active area | 72.5 (H) × 54.4 (V) | mm | |
| Pixel format | 320(H)×240(V) (1 pixel = R+G+B dots) | pixels | |
| Pixel pitch | 0.076 (H) × 0.227 (V) | mm | |
| Pixel configuration | R,G,B vertical stripe | | |
| Display mode | Normally white | | |
| Unit outline dimension | 82.8(W)×69.7(H)×3.3(D) | mm | 【Note3-1】 |
| Mass | 37 | g | |
| Surface treatment | 3 H | | |

【Note 3-1】

Excluding protrusion. For detailed measurements and tolerances, please refer to Fig. 1.

(4) Pixel configuration



(5) Input / Output terminal

Table 2

Recommendation CN : FF00251SS1 (JAE)

| Pin No. | Symbol | I/O | Description | Remarks |
|---------|--------|-----|---|-----------|
| 1 | VEE | - | Power supply of gate driver (low level) | |
| 2 | NC | - | | |
| 3 | MOD | I | Control signal of gate driver | 【Note5-1】 |
| 4 | U/L | I | Selection for vertical scanning direction | 【Note5-2】 |
| 5 | SPS | I | Start signal of gate driver | |
| 6 | CLS | I | Clock signal of gate driver | |
| 7 | VDD | - | Power supply of gate driver (high level) | |
| 8 | LBR | I | Selection for horizontal scanning direction | 【Note5-3】 |
| 9 | DGND | - | Ground (digital) | |
| 10 | B5 | I | BLUE data signal (MSB) | |
| 11 | B4 | I | BLUE data signal | |
| 12 | B3 | I | BLUE data signal | |
| 13 | B2 | I | BLUE data signal | |
| 14 | B1 | I | BLUE data signal | |
| 15 | B0 | I | BLUE data signal (LSB) | |
| 16 | DGND | - | Ground (digital) | |
| 17 | VSHD | - | Power supply of digital | |
| 18 | LP | I | Data latch signal of source driver | |
| 19 | SPR | I/O | Sampling start signal | |
| 20 | DGND | - | Ground (digital) | |
| 21 | DCLK | I | Data sampling clock signal | |
| 22 | DGND | - | Ground (digital) | |
| 23 | VSHA | - | Power supply (analog) | |
| 24 | AGND | - | Ground (Analog) | |
| 25 | V0 | I | Standard voltage to generate gray scale voltage | |
| 26 | V1 | I | Standard voltage to generate gray scale voltage | |
| 27 | V2 | I | Standard voltage to generate gray scale voltage | |
| 28 | V3 | I | Standard voltage to generate gray scale voltage | |
| 29 | V4 | I | Standard voltage to generate gray scale voltage | |
| 30 | DGND | - | Ground (digital) | |
| 31 | G5 | I | GREEN data signal (MSB) | |
| 32 | G4 | I | GREEN data signal | |
| 33 | G3 | I | GREEN data signal | |
| 34 | G2 | I | GREEN data signal | |
| 35 | G1 | I- | GREEN data signal | |
| 36 | G0 | I | GREEN data signal (LSB) | |
| 37 | DGND | - | Ground (digital) | |
| 38 | R5 | I | RED data signal (MSB) | |
| 39 | R4 | I | RED data signal | |
| 40 | R3 | I | RED data signal | |

| Pin No. | Symbol | I/O | Description | Remarks |
|---------|--------|-----|------------------------------------|-----------|
| 41 | R2 | I | RED data signal | |
| 42 | R1 | I | RED data signal | |
| 43 | R0 | I | RED data signal (LSB) | |
| 44 | DGND | - | Ground (digital) | |
| 45 | SPL | I/O | Sampling start signal | |
| 46 | PS | I | | |
| 47 | CS | I | CS electrode driving signal | |
| 48 | VCOM | I | Common electrode driving signal | 【Note5-4】 |
| 49 | LED_A | - | Power supply for LED(High voltage) | |
| 50 | NC | - | | |
| 51 | LED_C | - | Power supply for LED(Low voltage) | |

【Note5-1】 See section(7-1)-(A) "※Cautions when you turn on or off the power supply".

【Note5-2】 Selection for vertical scanning direction

Table 3

| U/L | Scanning direction(Pixel configuration) |
|------|---|
| Low | Normal scanning (X,1) ↓ (X,240) |
| High | Inverted scanning (X,1) ↑ (X,240) |

【Note5-3】 Selection for horizontal scanning direction

Table 4

| LBR | SPL | SPR | Scanning direction(Pixel configuration) |
|------|--------|--------|---|
| High | Input | Output | Normal scanning (1,Y) → (320,Y) |
| Low | Output | Input | Inverted scanning (1,Y) ← (320,Y) |

【Note5-4】 See section(7-1)-(A) and 【Note7-6】 .

(6) Absolute Maximum Ratings

Table 5

| Parameter | Symbol | Condition | Ratings | Unit | Remark |
|--|---------|-----------|---------------|------|-------------|
| Power supply(source/Analog) | VSHA | Ta=25°C | -0.3~+7.0 | V | |
| Power supply(source/Digital) | VSHD | Ta=25°C | -0.3~+7.0 | V | |
| Power supply (gate) | VDD | Ta=25°C | -0.3~+35.0 | V | |
| Power supply (gate) | VDD-VEE | Ta=25°C | -0.3~+35.0 | V | |
| Input voltage (Analog) | VIA | Ta=25°C | -0.3~VSHA+0.3 | V | [Terminal①] |
| Input voltage (Digital) | VID | Ta=25°C | -0.3~VSHD+0.3 | V | [Terminal②] |
| Operating temperature (panel surface) | Topp | — | -10~60 | °C | 【Note6-1】 |
| Storage temperature | Tstg | — | -20~70 | °C | 【Note6-1】 |

[Terminal①] V0,V1,V2,V3,V4

[Terminal②] MOD,SPS,CLS,U/L,SPL,R0~R5,G0~G5,B0~B5,PS,LP,DCLK,LBR,SPR

【Note6-1】 Humidity: 95%RH Max.(at Ta ≤ 40°C). Maximum wet-bulb temperature is less than 39°C (at Ta > 40°C). Condensation of dew must be avoided.

(7) Electrical characteristics

7-1) Recommended operating conditions

A) TFT-LCD panel driving section

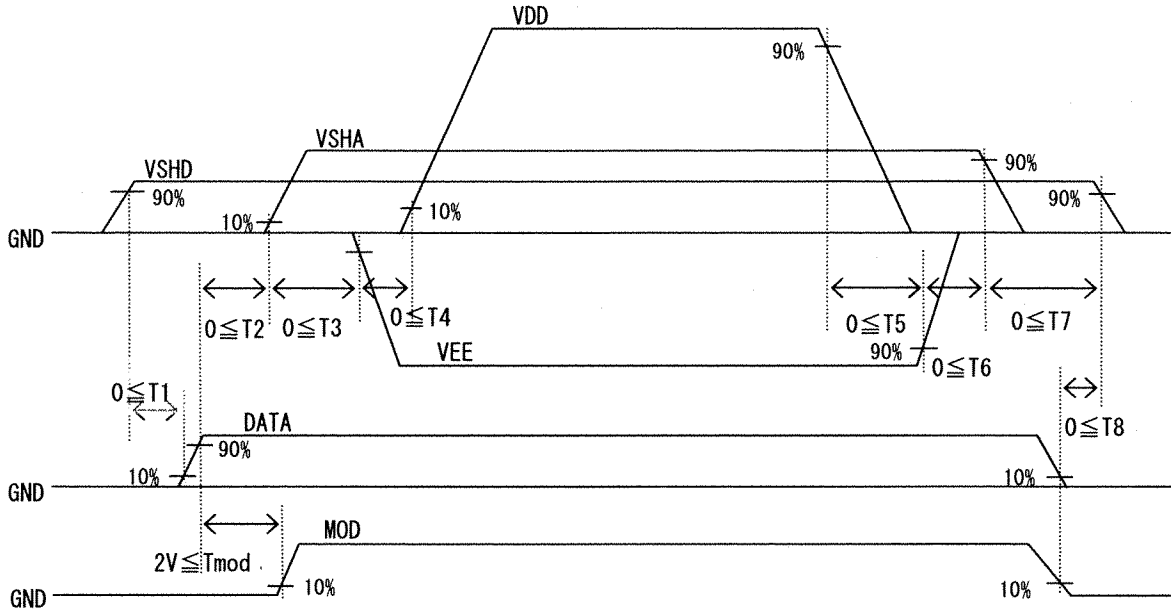
Table 6

GND=0V

| Parameter | | Symbol | Min. | Typ. | Max. | Unit | Remark |
|--|--------------|--------|---------|--------|---------|------|------------|
| Supply voltage for source driver (Analog) | | VSHA | +4.5 | +5.0 | +5.5 | V | |
| Supply voltage for source driver (Digital) | | VSHD | +2.7 | +3.3 | +3.6 | V | |
| Standard input voltage | | V0~V4 | 0 | - | VSHA | V | 【Note 7-1】 |
| Supply voltage for gate driver | High voltage | VDD | +14.5 | +15.0 | +15.5 | V | |
| | Low voltage | VEE | -12.5 | -12.0 | -11.5 | V | |
| Input voltage for Source driver (Low) | | VILS | GND | - | 0.2VSHD | V | 【Note 7-2】 |
| Input voltage for Source driver (High) | | VIHS | 0.8VSHD | - | VSHD | V | |
| Input current for Source driver (Low) | | IILS | - | - | 30 | μA | |
| Input current for Source driver (High) | | IIHS1 | - | - | 30 | μA | 【Note 7-3】 |
| | | IIHS2 | - | - | 1200 | μA | 【Note 7-4】 |
| Input voltage for Gate driver (Low) | | VILG | GND | - | 0.2VSHD | V | 【Note 7-5】 |
| Input voltage for Gate driver (High) | | VIHG | 0.8VSHD | - | VSHD | V | |
| Input current for Gate driver (Low) | | IILG | - | - | 15 | μA | |
| Input current for Gate driver (High) | | IIHG | - | - | 15 | μA | |
| Common electrode driving signal | AC component | VCOMAC | - | ±2.5 | - | Vp-p | 【Note 7-6】 |
| | DC component | VCOMDC | 0 | +1.0 | +2.0 | V | |
| CS electrode driving signal | AC component | VCSAC | - | VCOMAC | - | Vp-p | 【Note 7-7】 |
| | DC component | VCSDC | VCOMDC | VCOMDC | VCOMDC | V | |
| | | | - 6.0 | - 6.5 | - 7.0 | | |

※ Cautions when you turn on or off the power supply

① Turn on or off the power supply with simultaneously or the following sequence.



② The input signal of “MOD” Terminals (Pin No.3) must be low voltage when turning on the power supply and it is held until more than double vertical periods after VSHD is turned on completely and DATA is turned on completely. After then, it must be held high voltage until turning off the power supply.

【Note 7-1】 These are standard input voltages for gray scale. When VCOM is alternated polarity, these voltage should be alternated polarity. V0 (black) is different polarity alternating signal of VCOM. V4 (white) is the same polarity alternating signal of VCOM. Center voltage of each standard input voltage shift positive way for LCD characteristics (V0→V1→V2→V3→V4). This shift amount is adjusted so as to no flicker of each standard input voltage after DC bias voltage of VCOM and V0 is adjusted.

【Note 7-2】 DCLK,SPL,SPR,LBR,LP,PS,R0~R5,G0~G5 and B0~B5 terminals are applied.

【Note 7-3】 DCLK,SPL,SPR,LBR,LP,R0~R5,G0~G5 and B0~B5 terminals are applied.

【Note 7-4】 PS terminal is applied.

【Note 7-5】 MOD,CLS,SPS and U/L terminals are applied.

【Note 7-6】 VCOMAC should be alternated on VCOMDC every 1 horizontal period and 1 vertical period.

VCOMDC bias is adjusted so as to minimize flicker or maximum contrast every each module.

【Note 7-7】 CS electrode driving signal should have the same phase and the amplitude as that for Common electrode driving signal.

B) Back light driving section

Table 7

Ta=25°C

| Parameter | Symbol | Min. | Typ. | Max. | Unit | Remark |
|-------------------|--------|------|------|------|------|------------|
| LED voltage | VL | - | 25.9 | 29.4 | V | |
| LED current | IL | - | 17 | 20 | mA | |
| Power consumption | WL | - | 440 | 588 | mW | 【Note 7-8】 |

【Note 7-8】 Calculated reference value(IL×VL).

7-2) Timing Characteristics of input signals

Table 8 AC Characteristics

(VSHA=+5.0V, VSHD=+3.3V, Ta=25°C)

| Parameter | Symbol | Min. | Typ. | Max. | Unit | Remark | |
|----------------------------------|----------------------------|---------|------|---------|-------------|-------------|----------|
| Clock frequency of source driver | Fck | 4.5 | - | 12 | MHz | DCLK | |
| Rising time of clock | Tcr | - | - | 20 | ns | | |
| Falling time of clock | Tcf | - | - | 20 | ns | | |
| Pulse width (High level) | Tcwh | 40 | - | - | ns | | |
| Pulse width (Low level) | Tcwl | 40 | - | - | ns | SPL,SPR | |
| Frequency of start pulse | Fsp | 12.5 | - | 20 | kHz | | |
| Setup time of start pulse | Tsusp | 15 | - | - | ns | | |
| Hold time of start pulse | Thsp | 10 | - | - | ns | | |
| Pulse width of start pulse | Twsp | - | - | 1.5/FCK | ns | 【Note 7-9】 | |
| Setup time of latch pulse | Tsulp | 20 | - | - | ns | LP | |
| Hold time of latch pulse | Thlp | 20 | - | - | ns | | |
| Pulse width of latch pulse | Twlp | 60 | - | - | ns | | |
| Setup time of PS | Tsups | 0 | - | - | μs | PS | |
| Hold time of PS | Thps | 0 | - | - | μs | | |
| Set up time of data | Tsud | 15 | - | - | ns | R0~R5,G0~G5 | |
| Hold time of data | Thd | 10 | - | - | ns | , B0~B5 | |
| Gate driver | Clock frequency | Fcls | 12.5 | - | 20 | kHz | CLS |
| | Pulse width of clock(Low) | Twlcls | 5 | - | (1/Fcls)·25 | μs | |
| | Pulse width of clock(High) | Twhcls | 25 | - | - | μs | |
| | Rising time of clock | Trcls | - | - | 100 | ns | |
| | Falling time of clock | Tfcls | - | - | 100 | ns | |
| | Setup time of clock | Tsucls | 3 | - | - | μs | |
| | Hold time of clock | Thcls | 0 | - | - | μs | SPS |
| | Frequency of start pulse | Fsps | 50 | - | 78 | Hz | |
| | Setup time of start pulse | Tsusps | 100 | - | - | ns | |
| | Hold time of start pulse | Thsps | 300 | - | - | ns | |
| | Rising time of start pulse | Trsps | - | - | 100 | ns | |
| Falling time of start pulse | Tfsps | - | - | 100 | ns | | |
| Vcom | Setup time of Vcom | Tsuvcom | 0 | - | - | μs | Vcom, CS |
| | Hold time of Vcom | Thvcom | 1 | - | - | μs | |

【Note 7-9】 There must be only one up-edge of DCLK (includes Tsusp and Thsp time) in the period of SPL="Hi".

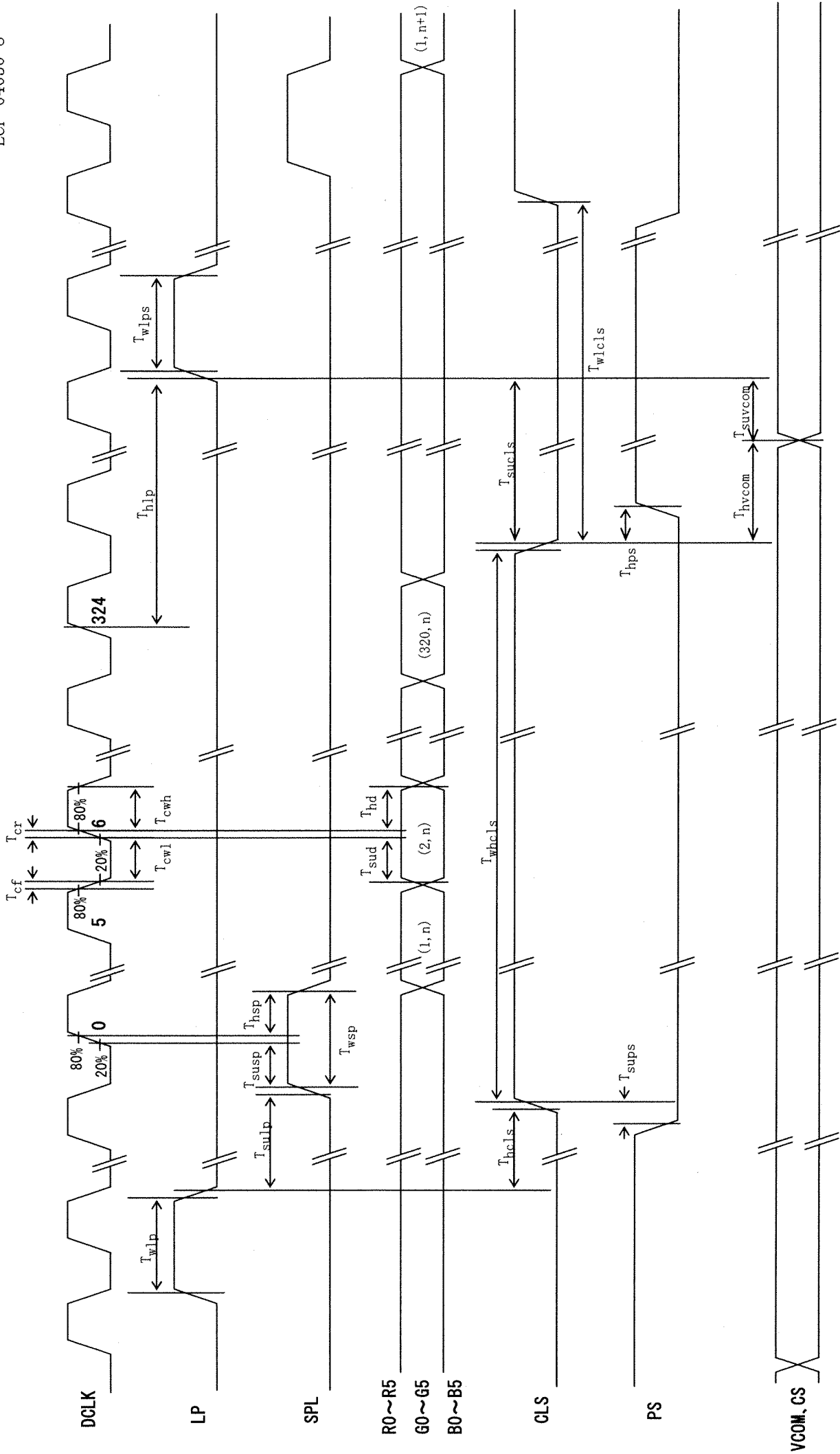


Fig.(a) Horizontal timing chart

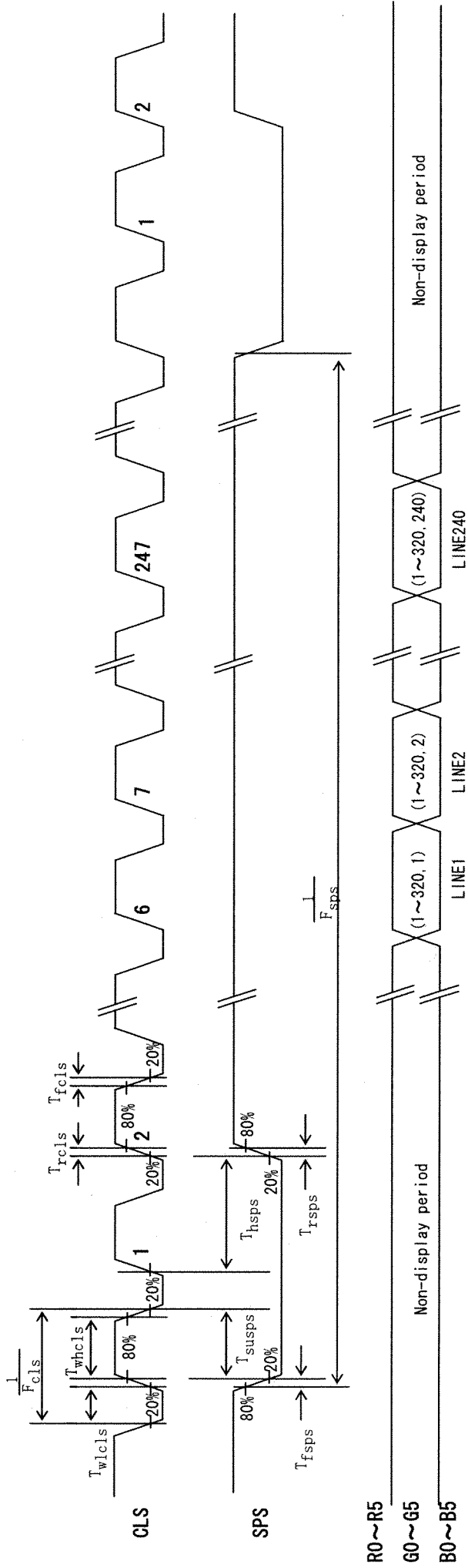


Fig.(b) Vertical timing chart

7-3) Power consumption

Measurement condition : SPS=60Hz, CLS= 15.73 kHz, SPL= 15.73 kHz, DCLK= 6.3 MHz

 The term of PS="Lo" in one horizontal period ... 44 μ sec(280DCLK)

Ta=25°C

Table 9

| Parameter | | Symbol | Conditions | MIN | TYP | MAX | Unit | Remarks |
|----------------|---------|--------|------------|-----|-------|------|------|-------------|
| Source current | Analog | ISHA | VSHA=+5.0V | - | 3.5 | 4.0 | mA | 【Note 7-10】 |
| | Digital | ISHD | VSHD=+3.3V | - | 1.4 | 2.0 | mA | 【Note 7-11】 |
| Gate current | High | IDD | VDD=+15.0V | - | 0.04 | 0.1 | mA | 【Note 7-10】 |
| | Low | IEE | VEE=-12.0V | - | -0.04 | -0.1 | mA | 【Note 7-10】 |

【Note 7-10】 64-Gray-bar vertical pattern (GS0 ~ GS63 for horizontal way)

【Note 7-11】 Vertical stripe pattern alternating 21 gray scale (GS21) with 42 gray scale (GS42) every 1 dot.

(8) Input Signals, Basic Display Color and Gray Scale of Each Color

Table 10

| Colors & Gray scale | Data signal | | | | | | | | | | | | | | | | | | | |
|------------------------|-------------|------|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|---|
| | Gray Scale | R0 | R1 | R2 | R3 | R4 | R5 | G0 | G1 | G2 | G3 | G4 | G5 | B0 | B1 | B2 | B3 | B4 | B5 | |
| Basic color | Black | — | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Blue | — | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 |
| | Green | — | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Cyan | — | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | Red | — | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Magenta | — | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 |
| | Yellow | — | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 |
| | White | — | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| Gray Scale of red | Black | GS0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | ↑ | GS1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Darker | GS2 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | ↑ | ↓ | | | ↓ | | | | | ↓ | | | | | ↓ | | | | | |
| | ↓ | ↓ | | | ↓ | | | | | ↓ | | | | | ↓ | | | | | |
| | Brighter | GS61 | 1 | 0 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | ↓ | GS62 | 0 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Red | GS63 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| Gray Scale of green | Black | GS0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | ↑ | GS1 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Darker | GS2 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | ↑ | ↓ | | | ↓ | | | | | ↓ | | | | | ↓ | | | | | |
| | ↓ | ↓ | | | ↓ | | | | | ↓ | | | | | ↓ | | | | | |
| | Brighter | GS61 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 |
| | ↓ | GS62 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Green | GS63 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 |
| Gray Scale of bleu | Black | GS0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | ↑ | GS1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 | 0 |
| | Darker | GS2 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 |
| | ↑ | ↓ | | | ↓ | | | | | ↓ | | | | | ↓ | | | | | |
| | ↓ | ↓ | | | ↓ | | | | | ↓ | | | | | ↓ | | | | | |
| | Brighter | GS61 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 1 | 1 | 1 | 1 |
| | ↓ | GS62 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 |
| | Bleu | GS63 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 |

0 : Low level voltage 1 : High level voltage

Each basic color can be displayed in 64 gray scales from 6 bit data signals. According to the combination of total 18 bit data signals, the 262,144-color display can be achieved on the screen.

(9) Optical characteristics

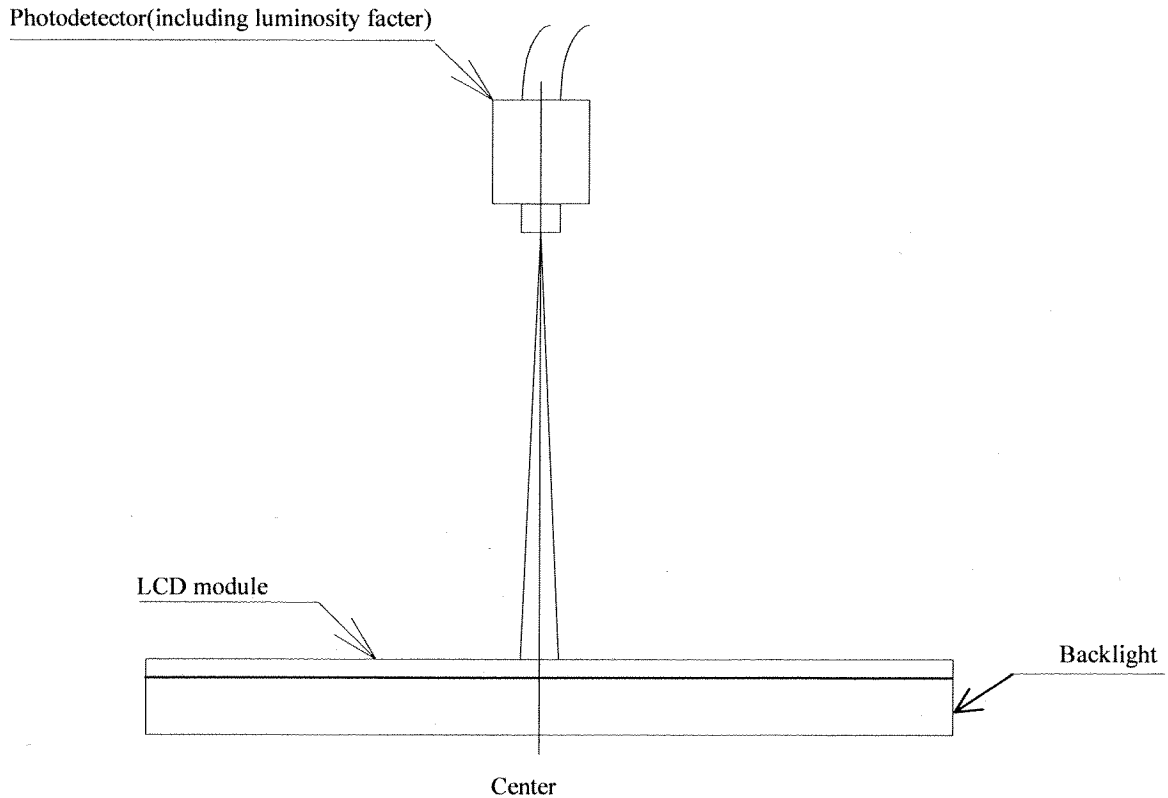
Table 11

(VSHA=+5V, VSHD=+3.3V, VDD=+15V, VEE=-12V, Ta=25°C)

| Parameter | Symbol | Condition | Min. | Typ. | Max. | Unit | Remark |
|---------------------|--------------------|-----------------------|-------|-------|-------|-------------------|----------------------|
| Viewing angle range | θ _{21,22} | CR≥5 | 70 | 80 | - | degree | [Note 9-1,2,4] |
| | θ ₁₁ | | 70 | 80 | - | degree | |
| | θ ₁₂ | | 40 | 50 | - | degree | |
| Contrast ratio | CR | Optimum Viewing angle | 400 | 500 | - | - | [Note 9-2,4] |
| | | θ = 0° | 200 | 300 | - | - | [Note 9-2] |
| Response time | Rise | θ = 0° | - | 15 | 30 | ms | [Note 9-3] |
| | Fall | | - | 30 | 50 | ms | |
| White chromaticity | x | θ = 0° | 0.250 | 0.300 | 0.350 | - | |
| | y | | 0.270 | 0.320 | 0.370 | - | |
| Red chromaticity | x | θ = 0° | - | 0.580 | - | - | |
| | y | | - | 0.340 | - | - | |
| Green chromaticity | x | θ = 0° | - | 0.330 | - | - | |
| | y | | - | 0.540 | - | - | |
| Blue chromaticity | x | θ = 0° | - | 0.140 | - | - | |
| | y | | - | 0.120 | - | - | |
| Brightness | Y | θ = 0° | 200 | 280 | - | cd/m ² | I _L =17mA |

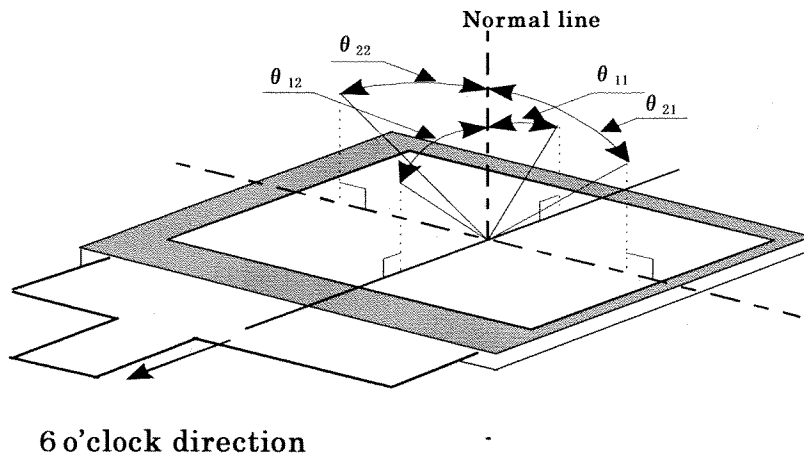
* The measuring method of the optical characteristics is shown by the following figure.

* A measurement device is TOPCON luminance meter SR-3.(Viewing cone 1)



Measuring method (b) for optical characteristics

【Note 9-1】 Viewing angle range is defined as follows.



Definition for viewing angle

【Note 9-2】 Definition of contrast ratio:

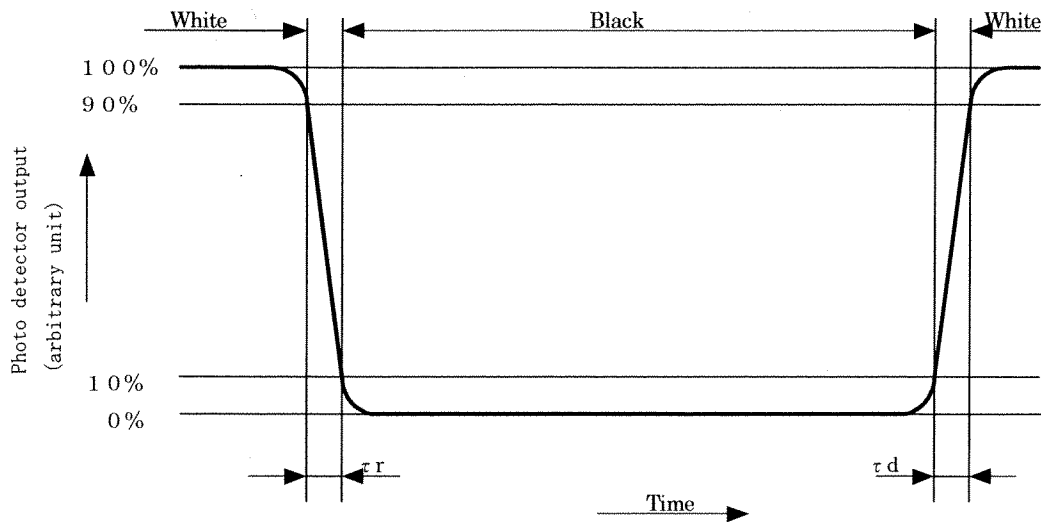
The contrast ratio is defined as follows:

$$\text{Contrast ratio(CR)} = \frac{\text{Photo detector output with all pixels white(GS63)}}{\text{Photo detector output with all pixels black(GS0)}}$$

$V_{COMAC} = 5.0V_{p-p}, V_0 = 3.2V_{p-p}, V_4 = 3.5V_{p-p}$

【Note 9-3】 Definition of response time:

The response time is defined as the following figure and shall be measured by switching the input signal for "black" and "white".



【Note 9-4】 A measurement device is ELDIM EZContrast

(10) Display quality

The display quality of the color TFT-LCD module shall be in compliance with the Incoming Inspection Standards for TFT-LCD.

(11) Mechanical characteristics

11-1) External appearance

See Fig. 1

11-2) FPC characteristics

① Specific connector

FF0251SS1(JAE)

② Bending endurance of the bending slits portion(See Fig.1):

No line of the FPC is broken for the bending test (Bending radius=0.6mm and angle=90°) in 30 cycles.

(12) Handling Precautions

12-1) Insertion and taking out of FPC

Be sure insert and take out of the FPC into the connector of the set after turning off the power supply on the set side.

12-2) Handling of FPC

FPC shall be bent only slit portion. The bending slit ① shall be bent uniformly on the whole slit portion with bending radius larger than 0.6mm ,and only inner side (back side of the module).

Don't bend it outer side (display surface side).

Don't give the FPC too much force, for example, hanging the module with holding FPC.

12-3) Installation of the module

① On mounting the module, be sure to fix the module on the same plane. Take care not to warp or twist the module.

② In case that no protective plate is attached on the panel surface, pay attention to the following points. In order to avoid the electrostatic discharge, design the cabinet with grounded conductive sheet inside and cover the module include edge of the polarizer with it

12-4) Precaution when mounting

① The polarizer can be easily scratched. Handle it with sufficient care.

② If water droplets and oil attaches to it for a long time, discoloration and staining occurs. Wipe them off immediately.

③ Glass is used for the TFT-LCD panel. If it is dropped or bumped against a hard object, it may be broken. Handle it with sufficient care.

④ As the CMOS IC is used in this module, pay attention to static electricity when handling it. Take a measure for grounding on the human body.

12-5) Others

- ① The liquid-crystal is deteriorated by ultraviolet rays. Do not leave it in direct sunlight and strong ultraviolet rays for many hours.
- ② If it is kept at a temperature below the rated storage temperature, it becomes coagulated and the panel may be broken. Also, if it is kept at a temperature above the rated storage temperature, it becomes isotropic liquid and does not return to its original state. Therefore, it is desirable to keep it at room temperature as much as possible.
- ③ If the LCD breaks, don't put internal liquid crystal into the mouth. When the liquid crystal sticks to the hands, feet and clothes, wash it out immediately.
- ④ Wipe off water drop or finger grease immediately. Long contact with water may cause discoloration or spots.
- ⑤ Observe general precautions for all electronic components.
- ⑥ VCOM must be adjusted on condition of your final product. No adjustment causes the deterioration for display quality.
- ⑦ Static image should not be displayed more than 5 minutes in order to prevent from occurrence of residual image.
- ⑧ The LCD module has shield sheet to avoid light-leak from the LCD Panel's peripheral area (outside of Black Mask in the panel fringe).

However, at a dark circumstance, refracted light in the module inside can be visible through the slit between the Black Mask and Metal Bezel. Please pay attention to the above for your enclosure design.

(13) Forwarding form

- a) Piling number of cartons: MAX. 8
- b) Package quantity in one cartons: 1 0 0 pcs.
- c) Carton size: 5 7 5 mm(W) × 3 6 0 mm(D) × 2 2 5 mm(H)
- d) Total mass of 1 carton filled with full modules: 7700g

Fig.2 shows packing form.

Environment

- | | |
|---------------------------|---|
| (1)Temperature | : 0~40°C |
| (2)Humidity | : 60%RH or less (at 40°C) No dew condensation at low temperature and high humidity. |
| (3)Atmosphere | : Harmful gas, such as acid or alkali which bites electronic components and/or wires, must not be detected. |
| (4)Period | : about 3 months |
| (5)Opening of the package | : In order to prevent the LCD module from breakdown by electrostatic charges, please control the room humidity over 50%RH and open the package taking sufficient countermeasures against electrostatic charges, such as earth, etc. |

(14) Reliability Test Conditions for TFT-LCD Module

Table 12

| No. | Test items | Test conditions |
|-----|---|--|
| 1 | High temperature storage test | Ta=+70°C 240h |
| 2 | Low temperature storage test | Ta=-20°C 240h |
| 3 | High temperature and high humidity operating test | Tp=+40°C, 95%RH 240h (But no condensation of dew) |
| 4 | High temperature operating test | Tp=+60°C 240h |
| 5 | Low temperature operating test | Tp=-10°C 240h |
| 6 | Electro static discharge test | ±200V · 200pF (0Ω) 1 time for each terminals |
| 7 | Shock test | 980 m/s ² , 6 ms ±X, ±Y, ±Z 3 times for each direction (JIS C0041, A-7 Condition C) |
| 8 | Vibration test | Frequency range: 10Hz~55Hz Stroke: 1.5 mm Sweep: 10Hz~55Hz X,Y,Z 2 hours for each direction(total 6 hours) (JIS C0040, A-10 Condition A) |
| 9 | Heat shock test | Ta=-20°C ~ +70°C / 5 cycles (1h) (1h) |

【Note】 Ta = Ambient temperature, Tp = Panel temperature

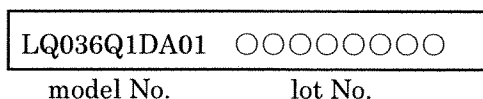
【Check items】 In the standard condition, there shall be no practical problems that may affect the display function.

(15) Others

15-1) Indication of lot number

The lot number is shown on a label. Attached location is shown in Fig.1 (Outline Dimensions).

Indicated contents of the label



15-2) Used Regulation of Chemical Substances Breaking Ozone Stratum

Substances with the object of regulation : CFCS, Carbon tetrachloride, Halon

1,1,1-Trichloro ethane (Methyl chloroform)

- (a) This LCD module, Constructed part and Parts don't contain the above substances.
- (b) This LCD module, Constructed part and Parts don't contain the above substances in processes of manufacture.

15-3) If some problems arise about mentioned items in this document and other items, the user of the TFT-LCD module and Sharp will cooperate and make efforts to solve the problems with mutual respect and good will.

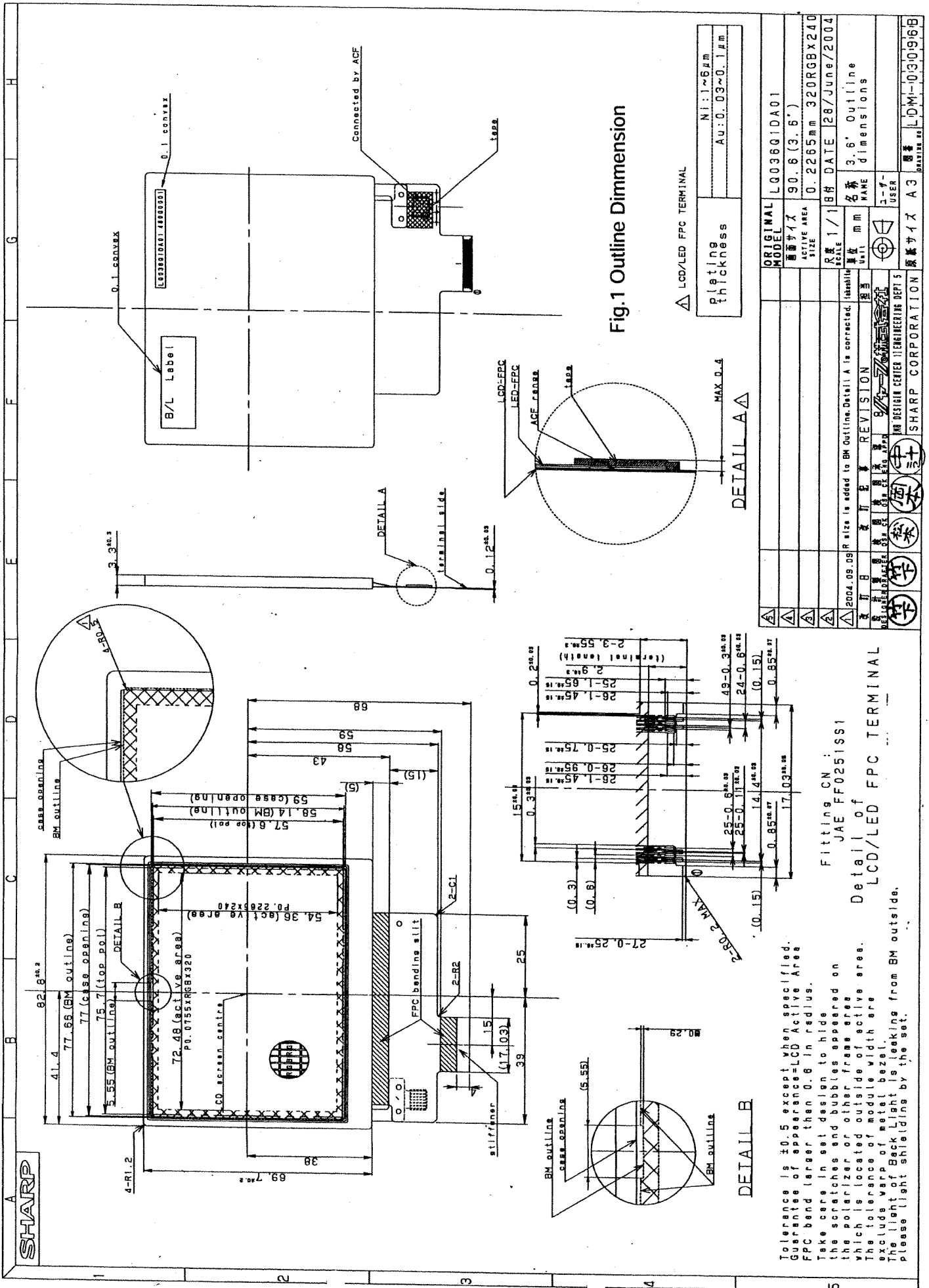


Fig.1 Outline Dimension

| | |
|------------------------|----------------------|
| △ LCD/LED FPC TERMINAL | |
| Plating thickness | Ni: 1~6 μ m |
| | Au: 0.03~0.1 μ m |

DETAIL A

DETAIL B

| | |
|------------------|-------------------------|
| ORIGINAL MODEL | L0036QIDA01 |
| 通称サイズ | 90.6 (3.6") |
| ACTIVE AREA SIZE | 0.2265mm 320RGBx240 |
| 尺数 | 1/18 |
| DATE | 28/June/2004 |
| 単位 | mm |
| 名称 | 3.6" Outline dimensions |
| ユーザ | |
| 原簿サイズ | A3 |
| 原簿 | LDM-1030191619 |

Fitting CN : JAE FF0251SS1
 Detail of LCD/LED FPC TERMINAL

Tolerance is ± 0.5 except when specified.
 Guarantee of appearance=LCD Active Area.
 FPC bend larger than 0.8 in radius.
 Take care in set design to hide the scratches and bubbles appeared on the polarizer or other frame area which is located outside of active area. The tolerance of module width are exclude warp of metal bezel.
 The light of Back Light is leaking from BM outside. Please light shielding by the set.

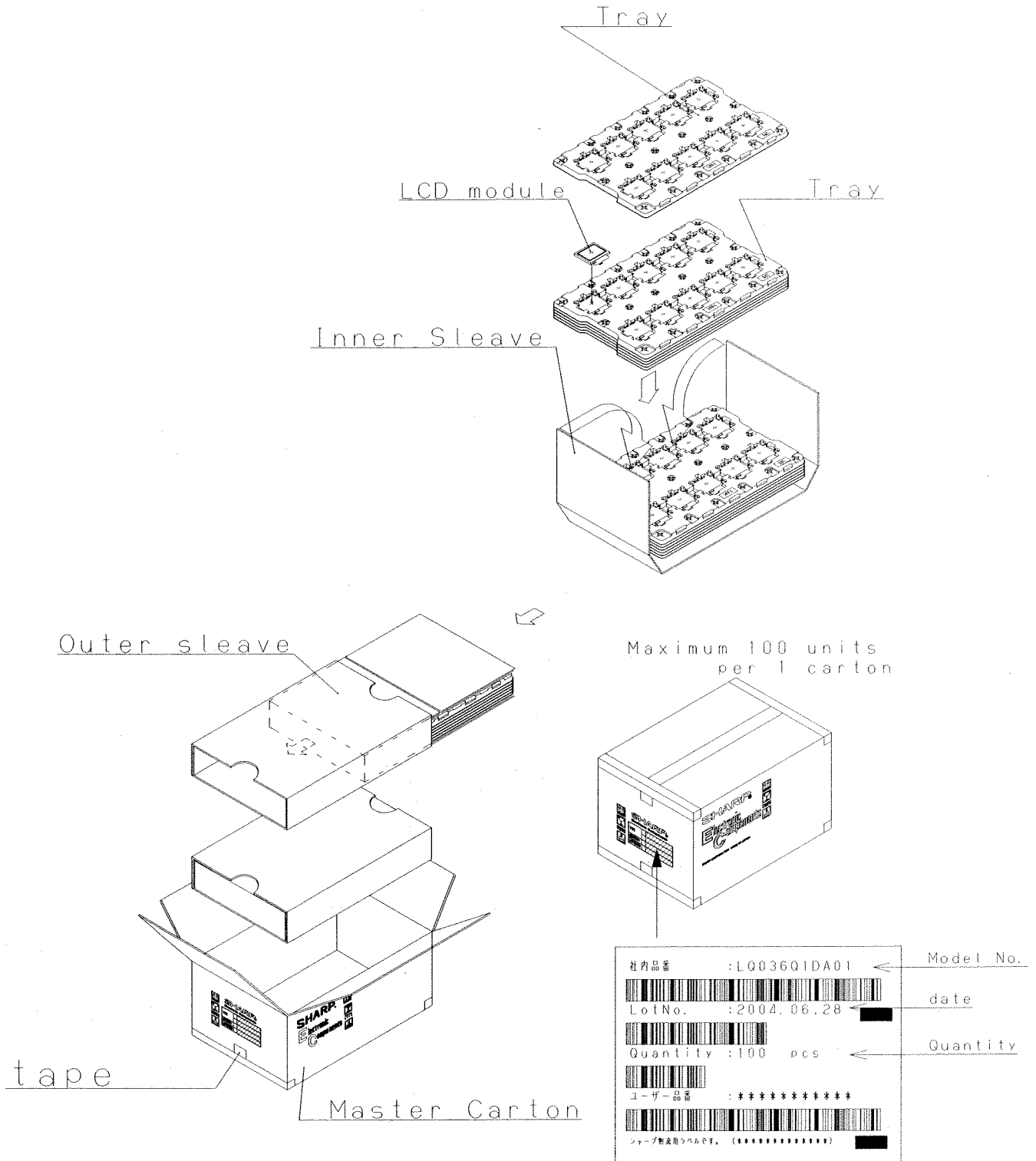


Fig.2 forwarding Form

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