

# SPECIFICATION (Reference sheet)

- Supplier : Samsung electro-mechanics
- Product : Multi-layer Ceramic Capacitor

- Samsung P/N: **CL05B105KQ5NQNC**
- Description : **CAP, 1 $\mu$ F, 6.3V,  $\pm$ 10%, X7R, 0402**

## A. Samsung Part Number

CL 05 B 105 K Q 5 N Q N C  
 ①    ②    ③    ④    ⑤    ⑥    ⑦    ⑧    ⑨    ⑩    ⑪

① Series	Samsung Multi-layer Ceramic Capacitor				
② Size	0402 (inch code)	L: 1.0 $\pm$ 0.1 mm	W: 0.5 $\pm$ 0.1 mm		
③ Dielectric	X7R	⑧ Inner electrode	Ni		
④ Capacitance	1 $\mu$ F	Termination	Cu		
⑤ Capacitance tolerance	$\pm$ 10 %	Plating	Sn 100% (Pb Free)		
⑥ Rated Voltage	6.3 V	⑨ Product	Size Control Code		
⑦ Thickness	0.5 $\pm$ 0.1 mm	⑩ Special	Reserved for future use		
		⑪ Packaging	Cardboard Type, 7" reel		


## B. Samsung Reliability Test and Judgement condition

	Judgement	Test condition
Capacitance	Within specified tolerance	1kHz $\pm$ 10%    1.0 $\pm$ 0.2Vrms
Tan $\delta$ (DF)	0.1 max.	
Insulation Resistance	More than 100Mohm $\cdot\mu$ F	Rated Voltage    60~120 sec.
Appearance	No abnormal exterior appearance	Visual inspection
Withstanding Voltage	No dielectric breakdown or mechanical breakdown	250% of the rated voltage
Temperature Characteristics	X7R (From -55 $^{\circ}$ C to 125 $^{\circ}$ C, Capacitance change should be within $\pm$ 15%)	
Adhesive Strength of Termination	No peeling shall be occur on the terminal electrode	500g $\cdot$ F, for 10 $\pm$ 1 sec.
Bending Strength	Capacitance change : within $\pm$ 12.5%	Bending to the limit (1mm) with 1.0mm/sec.
Solderability	More than 75% of terminal surface is to be soldered newly	SnAg3.0Cu0.5 solder 245 $\pm$ 5 $^{\circ}$ C, 3 $\pm$ 0.3sec. (preheating : 80~120 $^{\circ}$ C for 10~30sec.)
Resistance to Soldering heat	Capacitance change : within $\pm$ 7.5% Tan $\delta$ , IR : initial spec.	Solder pot : 270 $\pm$ 5 $^{\circ}$ C, 10 $\pm$ 1sec.

	Judgement	Test condition
<b>Vibration Test</b>	Capacitance change : within $\pm 5\%$ Tan $\delta$ , IR : initial spec.	Amplitude : 1.5mm From 10Hz to 55Hz (return : 1min.) 2hours $\times$ 3 direction (x, y, z)
<b>Moisture Resistance</b>	Capacitance change : within $\pm 12.5\%$ Tan $\delta$ : 0.125 max IR : More than $12.5M\Omega \cdot \mu F$	With rated voltage $40\pm 2^{\circ}C$ , 90~95%RH, 500+12/-0hrs
<b>High Temperature Resistance</b>	Capacitance change : within $\pm 12.5\%$ Tan $\delta$ : 0.125 max IR : More than $25M\Omega \cdot \mu F$	With 150% of the rated voltage Max. operating temperature  1000+48/-0hrs
<b>Temperature Cycling</b>	Capacitance change : within $\pm 7.5\%$ Tan $\delta$ , IR : initial spec.	1 cycle condition Min. operating temperature $\rightarrow 25^{\circ}C$ $\rightarrow$ Max. operating temperature $\rightarrow 25^{\circ}C$  5 cycle test

### C. Recommended Soldering method :

Reflow ( Reflow Peak Temperature :  $260+0/-5^{\circ}C$ , 10sec. Max )

-  Product specifications included in the specifications are effective as of March 1, 2013.  
Please be advised that they are standard product specifications for reference only.  
We may change, modify or discontinue the product specifications without notice at any time.  
So, you need to approve the product specifications before placing an order.  
Should you have any question regarding the product specifications,  
please contact our sales personnel or application engineers.