Panasonic

Compact
Laser Displacement Sensor

Diffuse reflection type **HL-G125□**
Specular reflection type **HL-G10□A□**

New models

Measure distances as long as 250mm
Diffuse reflection type

Ideal for measuring mirrored objects
Specular reflection type

CE
Conforming to
EMC Directive

FDA
Conforming to
FDA regulations
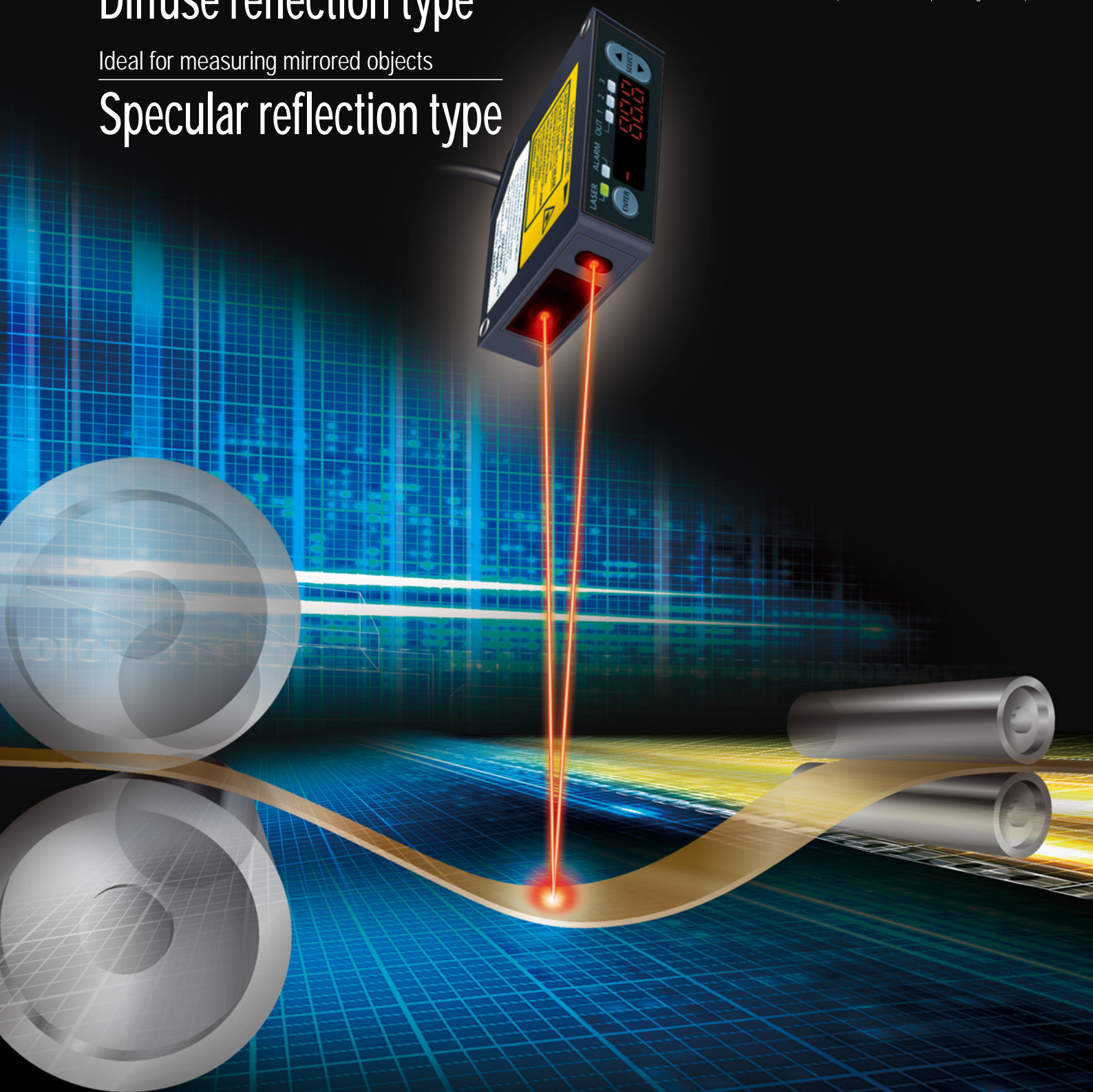
Extensive selection

A total of 8 models accommodate a variety of applications

Diffuse reflection type
HL-G103□

Measurement range: **30 ±4 mm** **1.181 ±0.157 in**
Resolution: **0.5 μm** **0.020 mil**
Linearity: **±0.1 % F.S.**
Beam diameter: **0.1 × 0.1 mm** **0.004 × 0.004 in**

Controlling the height of a dispenser nozzle

Specular reflection type
HL-G103A□ **NEW**

Measurement range: **26.3 ±2 mm** **1.035 ±0.079 in**
Resolution: **0.5 μm** **0.020 mil**
Linearity: **±0.2 % F.S.**
Beam diameter: **0.1 × 0.1 mm** **0.004 × 0.004 in**

Measuring HDD surface fluctuation

Diffuse reflection type
HL-G105□

Measurement range: **50 ±10mm** **1.969 ±0.394 in**
Resolution: **1.5 μm** **0.059 mil**
Linearity: **±0.1 % F.S.**
Beam diameter: **0.5 × 1.0 mm** **0.020 × 0.039 in**

Inspecting processed food quantities

Specular reflection type
HL-G105A□ **NEW**

Measurement range: **47.3 ±5 mm** **1.862 ±0.197 in**
Resolution: **1.5 μm** **0.059 mil**
Linearity: **±0.2 % F.S.**
Beam diameter: **0.1 × 0.1 mm** **0.004 × 0.004 in**
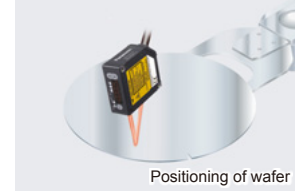
Positioning of wafer

Diffuse reflection type
HL-G108□

Measurement range: **85 ±20 mm** **3.346 ±0.787 in**
Resolution: **2.5 μm** **0.098 mil**
Linearity: **±0.1 % F.S.**
Beam diameter: **0.75 ×1.25 mm** **0.030×0.049 in**
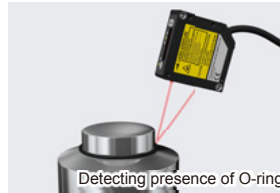
Detecting presence of O-ring

Specular reflection type
HL-G108A□ **NEW**

Measurement range: **82.9 ±10 mm** **3.264 ±0.394 in**
Resolution: **2.5 μm** **0.098 mil**
Linearity: **±0.2 % F.S.**
Beam diameter: **0.2 × 0.2 mm** **0.008 × 0.008 in**

Measuring the eccentricity of a metal shaft

Diffuse reflection type
HL-G112□

Measurement range: **120 ±60 mm**
4.724 ±2.362 in
Resolution: **8 μm** **0.315 mil**
Linearity: **±0.1 % F.S.**
Beam diameter: **1.0 × 1.5 mm**
0.039 × 0.059 in
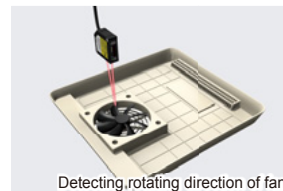
Detecting rotating direction of fan

Diffuse reflection type
HL-G125□ **NEW**

Measurement range: **250 ±150 mm**
9.843 ±5.906 in
Resolution: **20 μm** **0.787 mil**
Linearity: **±0.3 % F.S.**
Beam diameter: **1.75 × 3.5 mm**
0.069 × 0.138 in

Testing sheet slack

■ SPECIFICATIONS

Item \ Model No.	Type	Diffuse reflection type					Specular reflection type		
	Standard type	HL-G103-A-C5	HL-G105-A-C5	HL-G108-A-C5	HL-G112-A-C5	HL-G125-A-C5	HL-G103A-RA-C5	HL-G105A-RA-C5	HL-G108A-RA-C5
	High function type	HL-G103-S-J	HL-G105-S-J	HL-G108-S-J	HL-G112-S-J	HL-G125-S-J	HL-G103A-RS-J	HL-G105A-RS-J	HL-G108A-RS-J
Measurement center distance		30 mm 1.181 in	50 mm 1.969 in	85 mm 3.346 in	120 mm 4.724 in	250 mm 9.843 in	26.3 mm 1.035 in	47.3 mm 1.862 in	82.9 mm 3.264 in
Measuring range		±4 mm ±0.157 in	±10 mm ±0.394 in	±20 mm ±0.787 in	±60 mm ±2.362 in	±150 mm ±5.906 in	±2 mm ±0.079 in	±5 mm ±0.197 in	±10 mm ±0.394 in
Resolution		0.5 μm 0.020 mil	1.5 μm 0.059 mil	2.5 μm 0.098 mil	8 μm 0.315 mil	20 μm 0.787 mil	0.5 μm 0.020 mil	1.5 μm 0.059 mil	2.5 μm 0.098 mil
Linearity		±0.1 % F.S.			±0.3 % F.S.		±0.2 % F.S.		
Temperrature characteristics		±0.08 % F.S. / °C							
Light source		Red semiconductor laser, Class 2 (Class 1 for specular reflection type) (IEC / JIS / FDA, Laser Notice No. 50) Max. output: 1 mW (0.39mW for specular reflection type) Peak emission wavelength: 655 nm 0.026 mil							
Beam diameter (Note 2)		0.1 × 0.1 mm 0.004 × 0.004 in	0.5 ×1.0 mm 0.020 × 0.039 in	0.75 × 1.25 mm 0.030 × 0.049 in	1.0 × 1.5 mm 0.039 × 0.059 in	1.75 × 3.5 mm 0.069 × 0.138 in	0.1 × 0.1 mm 0.004 × 0.004 in		0.2 × 0.2 mm 0.008 × 0.008 in
Receiving element		CMOS image sensor							
Supply voltage		24 V DC ±10 % including ripple 0.5 V (P-P)							
Current consumption		100 mA max.							
Sampling rate		200 μs, 500 μs, 1 ms, 2 ms							
Analog output	Voltage	Output range: 0 to 10.5 V (normal) / 11 V (at alarm), Output impedance: 100 Ω							
	Current	Output range: 3.2 to 20.8 mA (normal) / 21.6 mA (at alarm), Load impedance: 300 Ω max.							
Output (OUT 1, OUT 2, OUT 3)		Judgment output or alarm output (setting selectable) NPN transistor, open-collector / PNP transistor, open-collector (selectable) <In case of using NPN output> • Maximum sink current : 50 mA • Applied voltage : 3 to 24 V DC (between output and 0 V) • Residual voltage : 2 V or less (at 50 mA of sink current) <In case of using PNP output> • Maximum source current : 50 mA • Residual voltage : 2.8 V or less (at 50 mA of source current)							
	Output operation	Open when the output is ON.							
	Short circuit protection	Incorporated (automatic restoration)							
Output polarity setting input		NPN open collector output operates when 0 V is connected. PNP open collector output operates when 24 V DC is connected.							
Timing input		NPN output operates when 0 V is connected and NPN is set (depending on settings). PNP output operates when external power + is connected and PNP is set (depending on settings).							
Multi input		Zero set, zero set off, reset, memory switching, teaching, saving, and laser control according to the input time. In case NPN output is selected, function varies according to the time 0 V is connected NPN. In case PNP output is selected, function varies according to the time external power + is connected.							
Communications interface (high-function type only)		RS-422 or RS-485 (selectable) Baud rate: 9,600 / 19,200 / 38,400 / 115,200 / 230,400 / 460,800 / 921,600 bps Data length 8 bit, stop bit length 1 bit, without parity check, BCC check, termination code: CR							
Indicator	Laser emission	Green LED (lights up during laser emission)							
	Alarm	Orange LED (lights up when this product cannot measure because of insufficient or excessive light intensity)							
	Output	Yellow LED x 3							
Digital display		Red LED 5.5 digit display							
Protection		IP67 (IEC)							
Ambient temperature		–10 to +45 °C +14 to +113 °F (No dew condensation), Storage: –20 to +60 °C –4 to +140 °F (No dew condensation)							
Material		Enclosure: PBT, front cover: acrylic, cable: PVC							
Cable		Standard type: 0.1 mm² 10-core cabtyre cable, 5 m 16.404 ft long, high functionality type: 14-core cabtyre cable with connector, 0.5 m 1.640 ft long							
Cable extension		Extension up to total 20 m 65.617 ft is possible with optional cable (Cable for standard type cannot be extended).							
Weight	Standard type	Net weight: 70 g approx. (not including cable), 320 g approx. (including cable), gross weight: 380 g approx.							
	High functionality type	Net weight: 70 g approx. (not including cable), 110 g approx. (including cable), gross weight: 160 g approx.							
Accessory		Warning label: 1 set							

Notes: 1) Where measurement conditions have not been specified precisely, the conditions used were as follows: supply voltage 24 V DC, ambient temperature +20 °C +68 °F, sampling rate 500 μs, average number of samples: 1024, measurement center distance, object measured is made of white ceramic and analog measurement values.
2) This beam diameter is the size at the measurement center distance. These values were defined by using $1/e^2$ (13.5 %) of the center light intensity. The results may be affected if there is a slight leakage of light outside the normal spot diameter and if the periphery surrounding the sensing point has a higher reflectivity than the sensing point itself.

■ OPTIONS

Type	Appearance	Model No.	Description	
Extension cable (for High function type)		HL-G1CCJ2	Length: 2 m 6.562 ft, Weight: 130 g approx.	14-core cabtyre cable with connector on both ends
		HL-G1CCJ5	Length: 5 m 16.404 ft, Weight: 320 g approx.	
		HL-G1CCJ10	Length: 10 m 32.808 ft, Weight: 630 g approx.	
		HL-G1CCJ20	Length: 20 m 65.617 ft, Weight: 1300 g approx.	

SENSING CHARACTERISTICS (TYPICAL)

Correlation between measuring distance and error characteristics

White ceramic
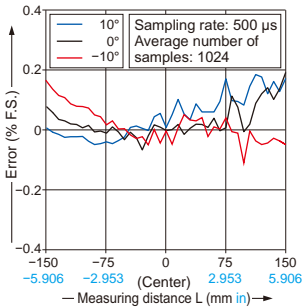Vertical orientation
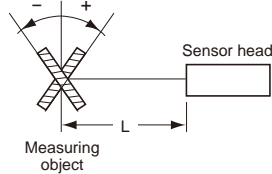
White ceramic
Horizontal orientation
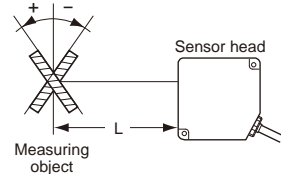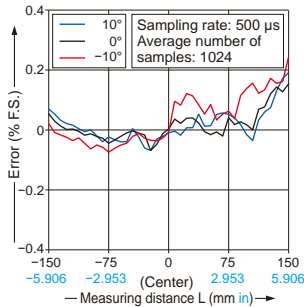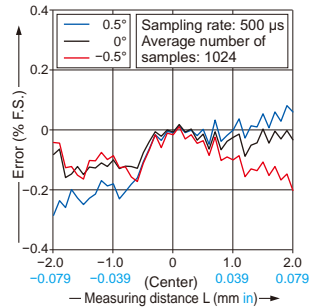
HL-G125□ — Diffuse reflection type

Vertical positioning

Horizontal positioning

10° / 0° / −10° — Sampling rate: 500 µs / Average number of samples: 1024

Error (% F.S.)

Measuring distance L (mm in)

HL-G103A-R□ — Specular reflection type

Vertical positioning

Horizontal positioning

0.5° / 0° / −0.5° — Sampling rate: 500 µs / Average number of samples: 1024

0.1° / 0° / −0.1° — Sampling rate: 500 µs / Average number of samples: 1024

Error (% F.S.)

Measuring distance L (mm in)
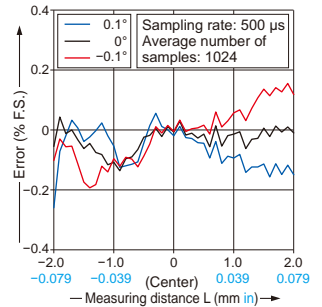
HL-G105A-R□ — Specular reflection type

Vertical positioning

Horizontal positioning

0.1° / 0° / −0.1° — Sampling rate: 500 µs / Average number of samples: 1024

0.05° / 0° / −0.05°

Sampling rate: 500 µs / Average number of samples: 1024

Error (% F.S.)

Measuring distance L (mm in)

HL-G108A-R□ — Specular reflection type
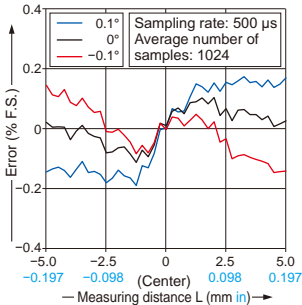
Vertical positioning

Horizontal positioning

0.1° / 0° / −0.1° — Sampling rate: 500 µs / Average number of samples: 1024

0.05° / 0° / −0.05° — Sampling rate: 500 µs / Average number of samples: 1024

Error (% F.S.)

Measuring distance L (mm in)
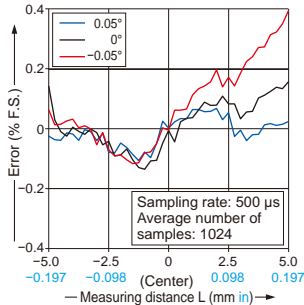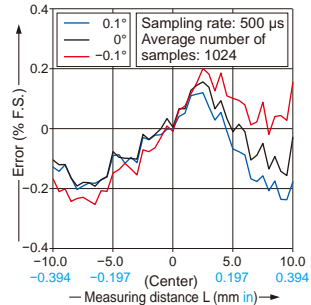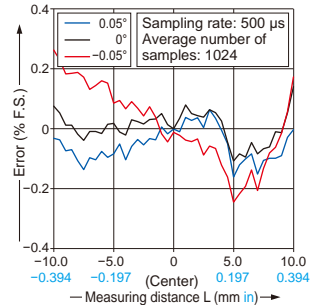
PRECAUTIONS FOR PROPER USE

⚠
- This product has been developed / produced for industrial use.
- Never use this product as a sensing device for personnel protection.
- In case of using sensing devices for personnel protection, use products which meet laws and standards, such as OSHA, ANSI or IEC etc., for personnel protection applicable in each region or country.

⚠
- Do not operate products using methods other than the ones described in the instruction manual included with each product. Control or adjustment through procedures other than the ones specified may cause hazardous laser radiation exposure.
- The following label is attached to the product. Handle the product according to the instruction given on the warning label.
(The Japanes, English, Chinese, Korean warning label is packed with the sensor.)

⚠
- This product is classified as a Class 2 (specular reflection type: Class 1) Laser Product under IEC / JIS standards and FDA regulations. Do not look at the laser beam directly or through an optical system such as a lens.

◀ LASER APERTURE

LASER RADIATION
DO NOT STARE INTO BEAM
(MAXIMUM OUTPUT) 1mW
(PULSE DURATION) 2ms Max.
(MEDIUM) SEMICONDUCTOR LASER
(WAVELENGTH) 655nm
CLASS2 LASER PRODUCT
(IEC60825-1 2007)

CAUTION-CLASS2 LASER RADIATION
WHEN OPEN
DO NOT STARE INTO BEAM

(A Class 2 label is shown above.)

A variety of high-end functions are included in a compact, self-contained body for exceptional ease of use
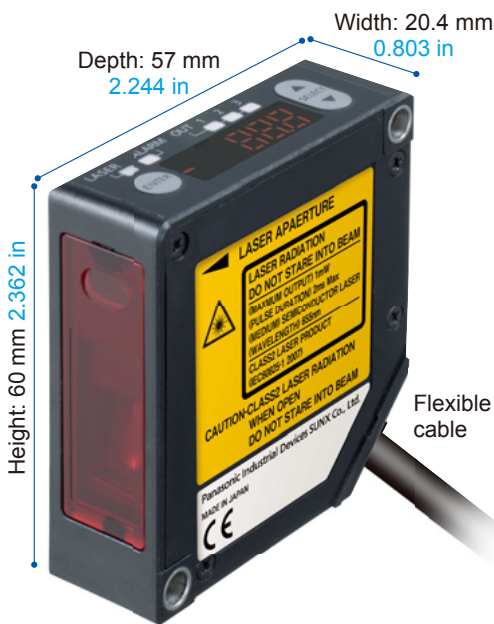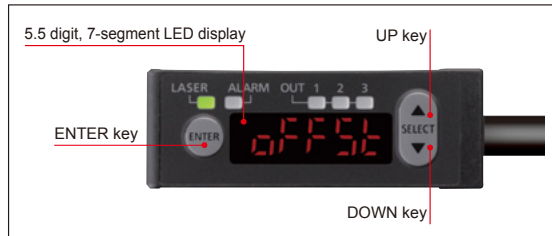
Easy input settings while looking at digital display

The built-in digital display makes it easy to perform sensor setting while checking displacement values.

5.5 digit, 7-segment LED display

UP key

ENTER key

DOWN key

Width: 20.4 mm
0.803 in

Depth: 57 mm
2.244 in

Height: 60 mm 2.362 in

Flexible cable

Easy to embed in machines and production lines thanks to a built-in controller

Controller installation and mounting space is not required because controller function is included in sensor unit.

Amplifier separated type sensor

HL-G1
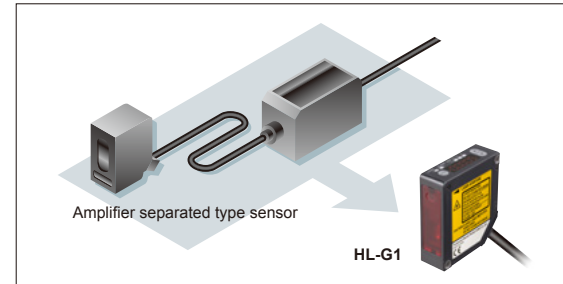
Lightweight body that can be installed on movable parts

Its lightweight resin body weighs 70 g approx., which can be installed on moving parts such as sliders and robot arms. Cable with superior flexibility is fitted as standard.

## IP67 protective enclosure protects from water and dust

Thanks to its IP67 protective enclosure, the **HL-G1** can be used in the presence of water and dust. Mounting holes are lined with metal sleeves, allowing the instrument to be tightened securely in place with up to 0.8 N·m of torque.

Software tool for sensor configuration and evaluation

In addition to configuring up to 16 sensors at once, this free tool makes it easy to gather data needed for analysis, such as received light waveform monitoring and data buffering. The interface language can be selected at the time of installation.

● **Data buffering**
Stores and displays measurement data, which can be superimposed on previously recorded data for easy comparison and analysis.

● **Received light waveform display**
Displays the amount of light received by cell from light-receiving element.

● **Measured value display**
Displays measured values as well as the output state for each terminal.
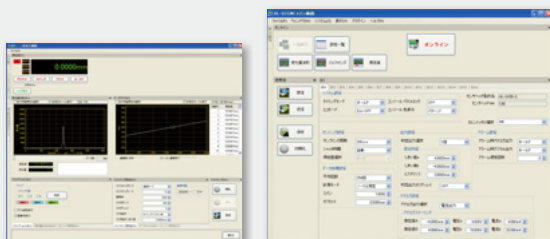
HMI screen data for sensor setting and data indication

The **GT02** / **GT12** series HMI can be used in combination with the **HL-G1** to allow easy confirmation of sensor status and configuration of sensor settings from a remote location. Japanese, English, Chinese, and Korean are supported. For more information about the **GT** series, visit our website or refer to our catalog.

Select from the following HMI operator panels:

Power supply: 24 V
Communication port: RS422
(RS485)

● AIG02GQ14D
● AIG02MQ15D
● AIG12GQ14D / AIG12GQ15D
● AIG12MQ14D / AIG12MQ15D

Software is available for download.

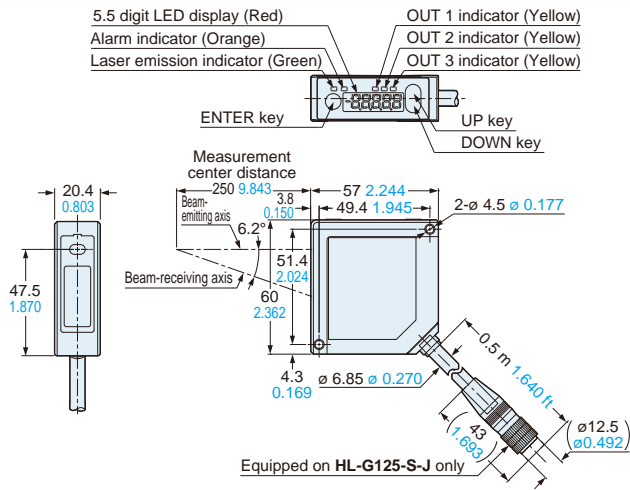Sensor configuration and evaluation software tool, HMI screen data, function blocks, etc.

■ DIMENSIONS (Unit: mm in)

For dimensions of the diffuse reflection type (other than the **HL-G125□**), refer to the **HL-G1** catalog or our website. CAD data for dimensional diagrams can be downloaded from our website.
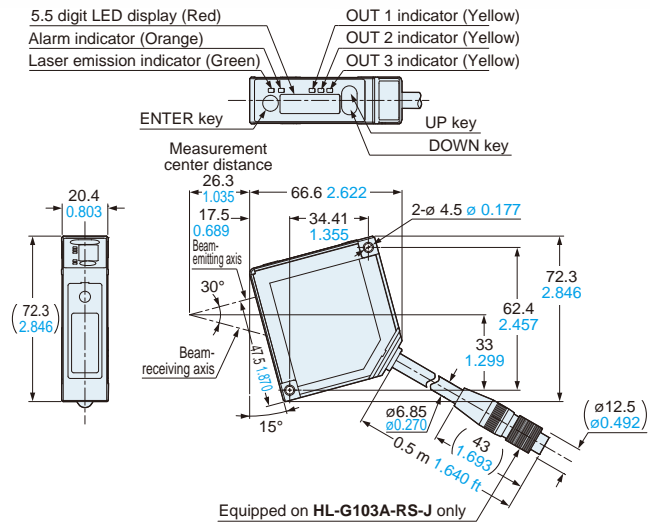
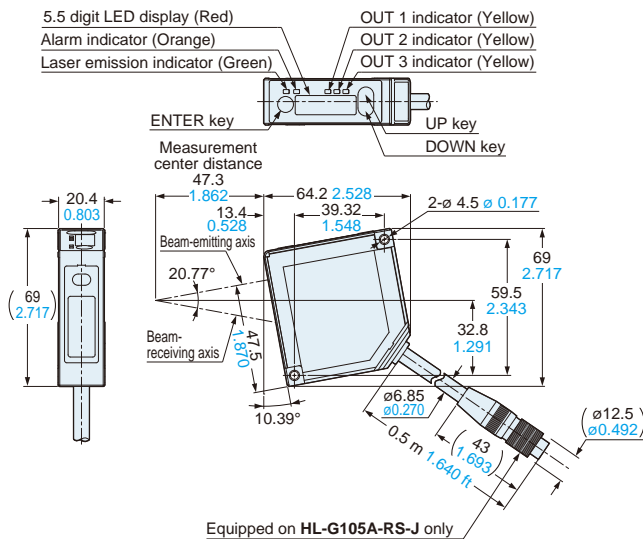## HL-G125-A-C5   HL-G125-S-J   `Sensor head`

5.5 digit LED display (Red)
Alarm indicator (Orange)
Laser emission indicator (Green)
OUT 1 indicator (Yellow)
OUT 2 indicator (Yellow)
OUT 3 indicator (Yellow)
ENTER key
UP key
DOWN key

Measurement center distance
250 9.843
57 2.244
49.4 1.945
3.8 0.150
6.2°
Beam-emitting axis
2-ø 4.5 ø 0.177
Beam-receiving axis
51.4 2.024
60 2.362
20.4 (0.803)
47.5 (1.870)
4.3 0.169
ø 6.85 ø 0.270
0.5 m 1.640 ft
43 1.693
ø12.5 (0.492)
Equipped on **HL-G125-S-J** only

HL-G103A-RA-C5   HL-G103A-RS-J   `Sensor head`

5.5 digit LED display (Red)
Alarm indicator (Orange)
Laser emission indicator (Green)
OUT 1 indicator (Yellow)
OUT 2 indicator (Yellow)
OUT 3 indicator (Yellow)
ENTER key
UP key
DOWN key

Measurement center distance
26.3 1.035
17.5 0.689
66.6 2.622
34.41 1.355
2-ø 4.5 ø 0.177
Beam-emitting axis
30°
Beam-receiving axis
15°
20.4 (0.803)
72.3 (2.846)
47.5 1.870
72.3 2.846
62.4 2.457
33 1.299
ø6.85 ø0.270
0.5 m 1.640 ft
43 1.693
ø12.5 (ø0.492)
Equipped on **HL-G103A-RS-J** only

HL-G105A-RA-C5   HL-G105A-RS-J   `Sensor head`

5.5 digit LED display (Red)
Alarm indicator (Orange)
Laser emission indicator (Green)
OUT 1 indicator (Yellow)
OUT 2 indicator (Yellow)
OUT 3 indicator (Yellow)
ENTER key
UP key
DOWN key

Measurement center distance
47.3 1.862
13.4 0.528
64.2 2.528
39.32 1.548
2-ø 4.5 ø 0.177
Beam-emitting axis
20.77°
Beam-receiving axis
10.39°
20.4 (0.803)
69 (2.717)
47.5 1.870
69 2.717
59.5 2.343
32.8 1.291
ø6.85 ø0.270
0.5 m 1.640 ft
43 1.693
ø12.5 (ø0.492)
Equipped on **HL-G105A-RS-J** only

HL-G108A-RA-C5   HL-G108A-RS-J   `Sensor head`

5.5 digit LED display (Red)
Alarm indicator (Orange)
Laser emission indicator (Green)
OUT 1 indicator (Yellow)
OUT 2 indicator (Yellow)
OUT 3 indicator (Yellow)
ENTER key
UP key
DOWN key

Measurement center distance
82.9 3.264
10.75 0.423
62.3 2.453
42.24 1.663
2-ø 4.5 ø 0.177
Beam-emitting axis
15.05°
Beam-receiving axis
7.53°
20.4 (0.803)
66.8 (2.630)
47.5 1.870
66.8 2.630
57.4 2.260
31.2 1.228
ø6.85 ø0.270
0.5 m 1.640 ft
43 1.693
ø12.5 (ø0.492)
Equipped on **HL-G108A-RS-J** only

HL-G1CCJ□   `Extension cable (optional)`

Extension cable

Model No.	L
HL-G1CCJ2	2,000 $^{+200}_{0}$ 78.740 $^{+7.874}_{0}$
HL-G1CCJ5	5,000 $^{+500}_{0}$ 196.850 $^{+19.685}_{0}$
HL-G1CCJ10	10,000 $^{+1,000}_{0}$ 393.701 $^{+39.370}_{0}$
HL-G1CCJ20	20,000 $^{+2,000}_{0}$ 787.402 $^{+78.740}_{0}$

L
(43 1.693)
ø 12.5 (ø 0.492)
ø 6.85 ø 0.270 cable
14-core × 0.1 mm²
Insulator diameter: ø 0.7 mm ø 0.028 in
(RS-422/485 communication cable: ø 1.0 mm ø 0.039 in)
(50 1.969)