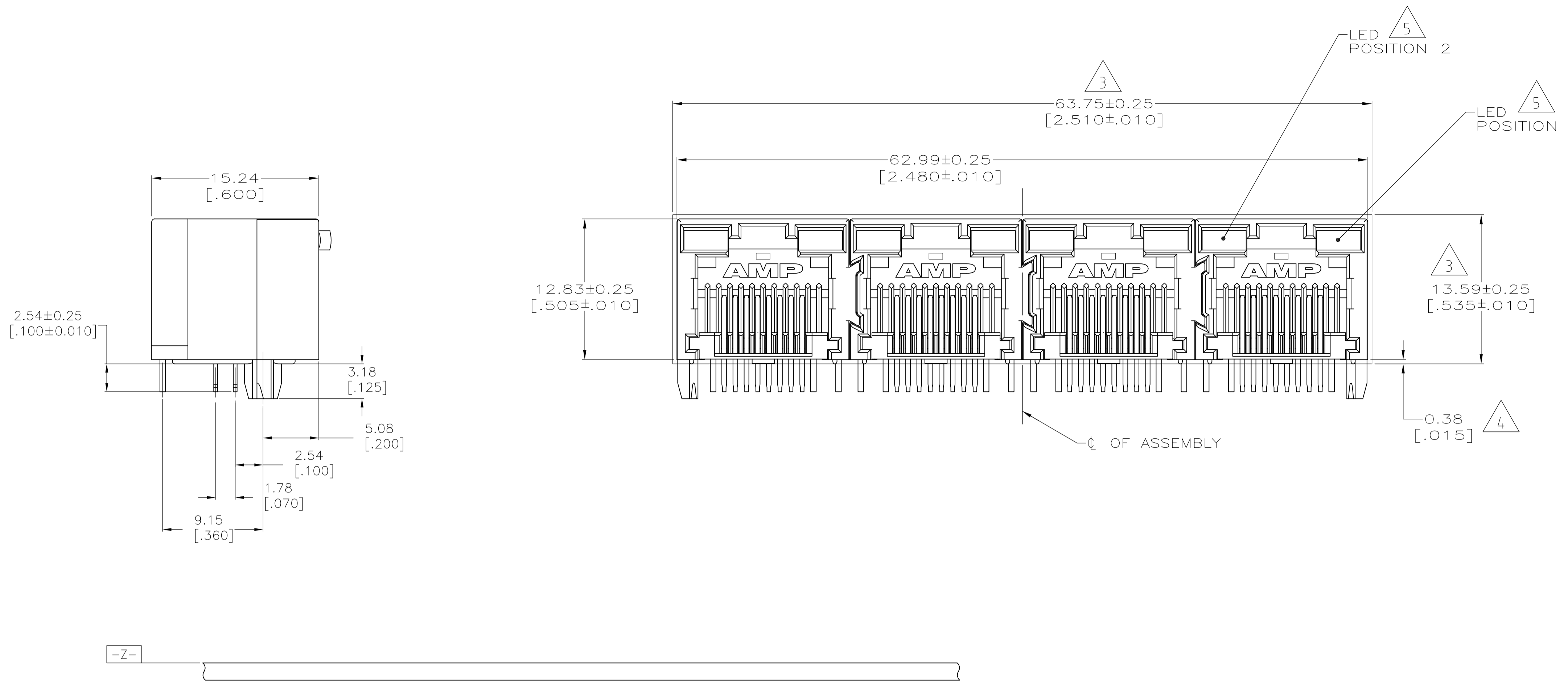
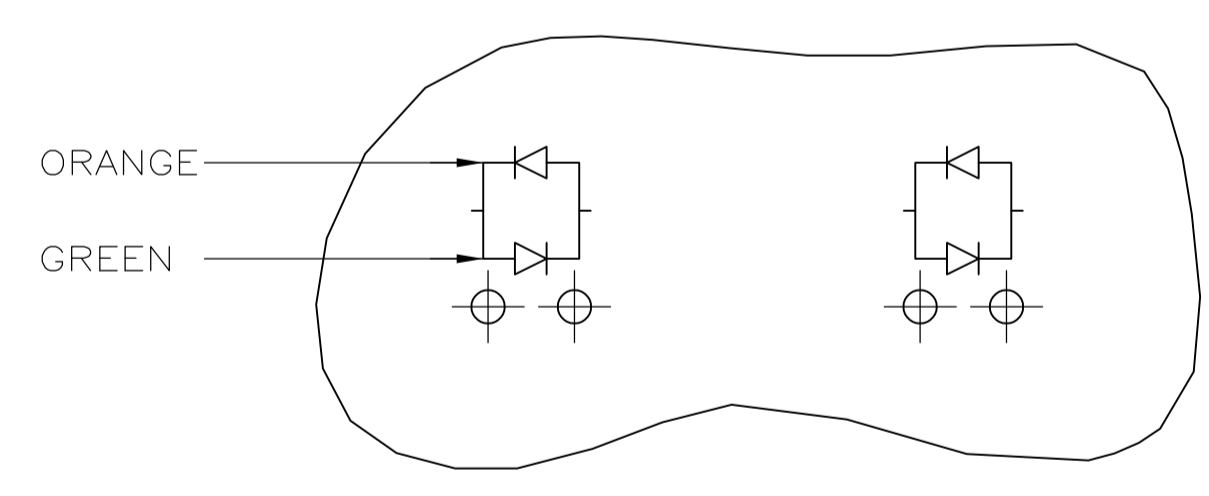
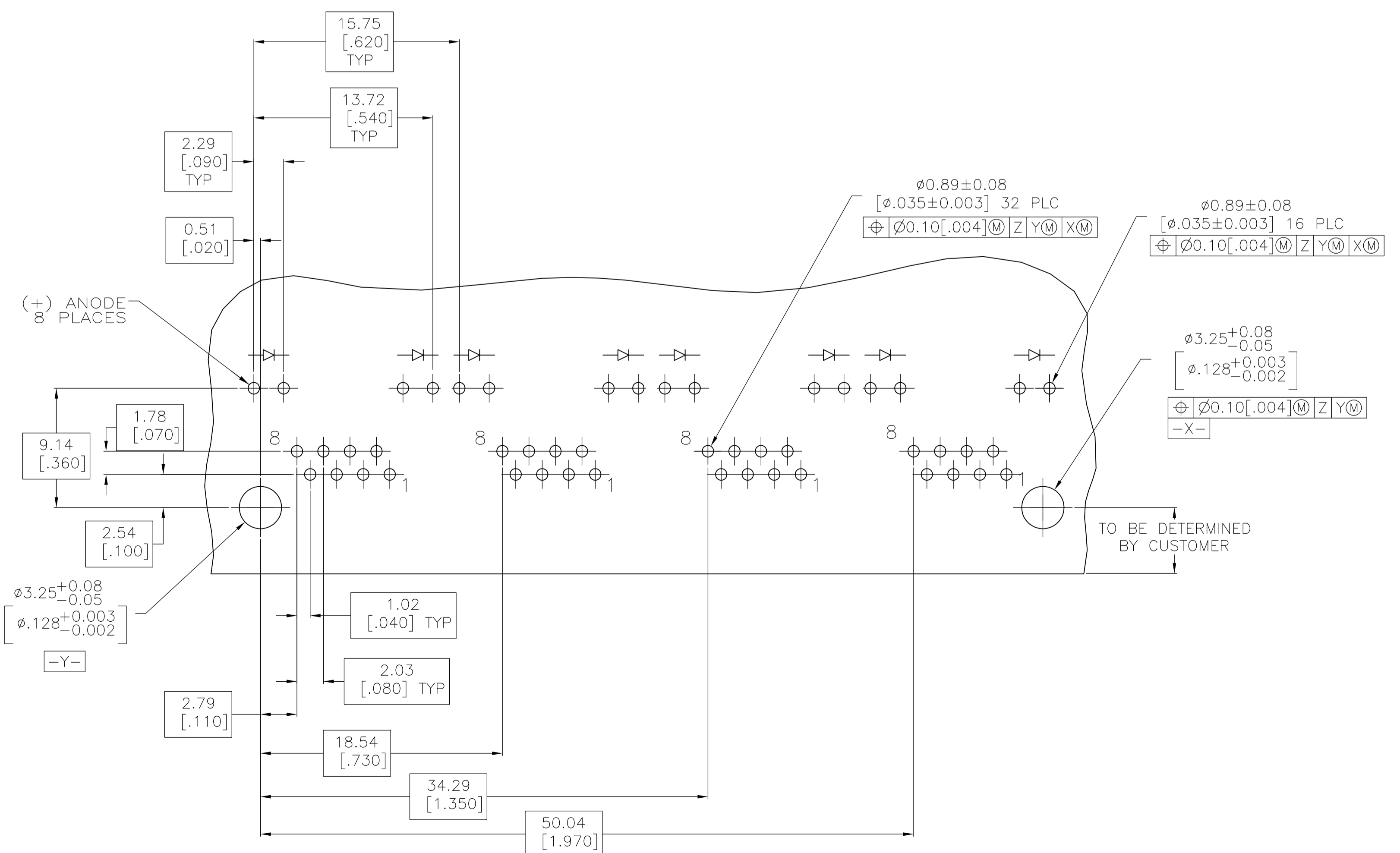


LOC		DIST		REVISIONS			
AA	00	REV	DESCRIPTION	DATE	BY	APPV	
C		ECO-07-022131		03NOV07	LAM	JW	
C1		REVISED PER ECO-09-021510		12SEP09	KK	AEG	



- MATERIAL:
 HOUSING - HIGH TEMPERATURE THERMOPLASTIC, BLACK, UL94V-0.
 TERMINALS - .36[.014] THICK PHOS BRONZE PLATED WITH 3.81µm[.000150] MIN THICK BRIGHT TIN LEAD IN SOLDER AREA. 1.27µm [.000050] MINIMUM GOLD IN LOCALIZED PLATE AREA. ENTIRE TERMINAL PLATED WITH 1.27µm [.000050] MINIMUM THICK NICKEL.
 LIGHT EMITTING DIODE (LED) - DIFFUSED EPOXY LENS, .51 x .51[.020 x .020] CARBON STEEL WIREFRAME LEADS PLATED WITH 8.89µm[.000350] TIN/COPPER OVER 2.03µm[.000080] SILVER OVER 1.02µm[.000040] NICKEL UNDERPLATE OVER 2.03µm[.000080] COPPER UNDERPLATE.
- JACK CAVITY CONFORMS TO FCC RULES AND REGULATIONS PART 68, SUBPART F.
- SUGGESTED PANEL OPENING DIMENSIONS.
- SUGGESTED CLEARANCE BETWEEN BOTTOM OF CONNECTOR AND BOTTOM PANEL OPENING.
- SEE TABLE FOR COLOR OF LEDS AND NUMBER REQUIRED.
- THIS MODULAR JACK WITH INTEGRATED LED IS NOT IR REFLOW SOLDERING PROCESS COMPATIBLE.
- OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI



INDICATOR COLOR FOR EACH HOUSING	POSITION 2	POSITION 1	PART NUMBER
ORANGE/GREEN	ORANGE/GREEN	ORANGE/GREEN	406536-7
OBsolete	YELLOW	YELLOW	406536-6
OBsolete	GREEN	GREEN	406536-5
OBsolete	GREEN	YELLOW	406536-4
OBsolete	YELLOW	YELLOW	406536-3
OBsolete		GREEN	406536-2
	YELLOW	GREEN	406536-1

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: mm [INCHES]	TOLERANCES UNLESS OTHERWISE SPECIFIED:	0 PLC ± -	1 PLC ± -	2 PLC ± 0.25[.01]	3 PLC ± 0.13[.005]	4 PLC ± -	ANGLES ± -
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REV	DATE	BY	APPV
T. SPRINKLE	20SEP97		
T. SPRINKLE	20SEP97		
M. DERSTINE	20SEP97		

Product Name: INVERTED MODULAR JACK ASSEMBLY, 1X4, LED

Part Number: 108-1163-4

Application Spec: 114-2154

Weight: -

Customer Drawing: A1 00779 C=406536

Scale: 4:1, Sheet: 1 of 1, Rev: C1