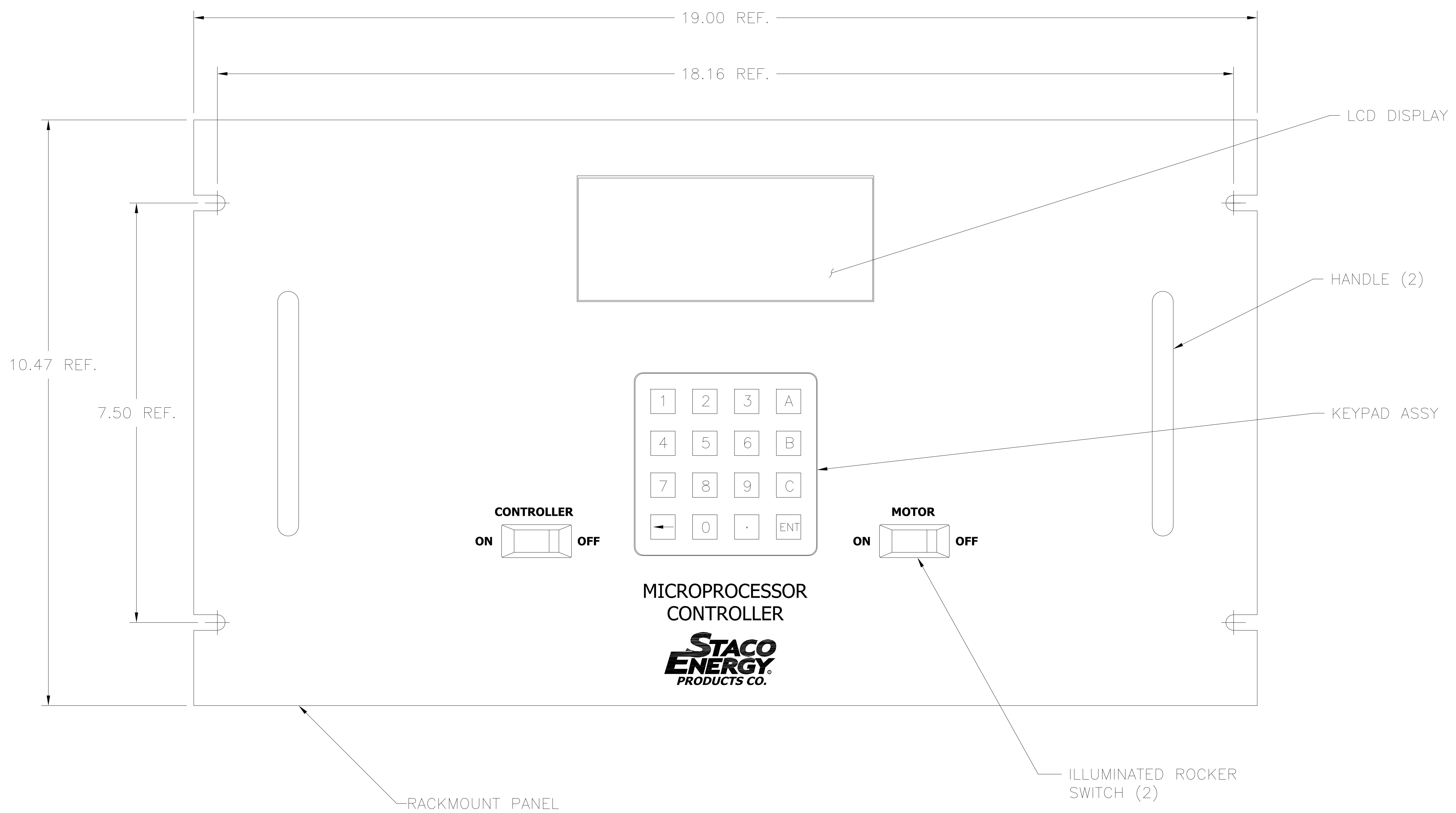


DWG. NO.	924-0556		
REVISIONS			
SYM.	E.C.O.	DATE	APVD.
A	28334	12/3/15	
	REVISED & UPDATED		
B	28719	1/31/17	
	REVISED & UPDATED		
C	29097	5/31/18	
	REVISED & UPDATED		



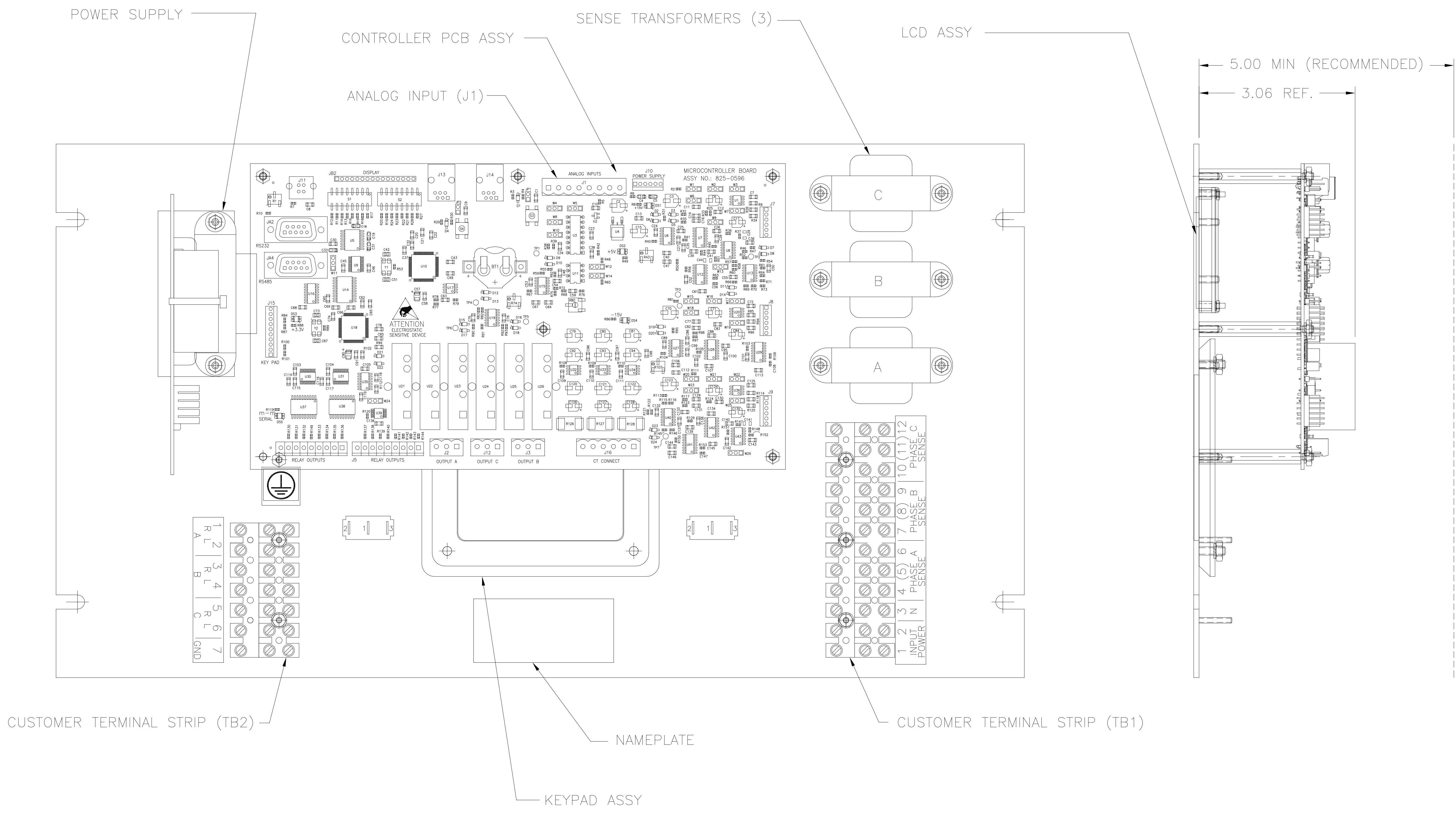
NOTE:
 THIS ASSEMBLY CONSISTS OF A MPIO MICROPROCESSOR CONTROLLER.
 SEE 670-3616 SCHEMATIC FOR ELECTRICAL CONNECTIONS.

CONTROLS:
 KEYPAD & LCD DISPLAY: THE KEYPAD & LCD DISPLAY ARE PROVIDED FOR LOCAL CONTROL OF THE UNIT WITH AN LCD DISPLAY FOR OUTPUT VOLTAGE READINGS. "S" OPTION PROVIDED FOR PROCESS CONTROL SET POINT, SEE THE MPIO USER'S HANDBOOK (FORM #003-2530) FOR DETAILED INFORMATION.
 CONTROLLER ON/OFF SWITCH: THIS SWITCH TURNS OFF POWER TO THE MICROPROCESSOR CONTROLLER ONLY.
 MOTOR ON/OFF SWITCH: THIS SWITCH TURNS OFF POWER FROM THE MICROPROCESSOR TO THE AUTOTRANSFORMER MOTOR.

UNLESS OTHERWISE SPECIFIED, TOLERANCE IS ±		UNITS		TITLE:	
DECIMALS	HOLES	ANGLES	DRAFT	SPEC. CONTROL DRAWING	
.XX .010	.005	1°	1-1/2°	MPIO-RACK	
.XXX .005					
MATERIAL:		ALL DIMENSIONS APPLY AFTER PLATING		DRAWN BY	
				T.SNAY	
				DATE	FIRST USED ON
				10/2/15	
				CHECKER	WEIGHT APPROX.
				K.WELKER	
				DATE	CAGE CODE
				10/2/15	83008
				ENGINEER	SCALE
				K.WELKER	1/1
				DATE	SHEET
				10/2/15	1 OF 2
				DWG. NO.	
				D	924-0556



DWG. NO.	924-0556		
REVISIONS			
SYM.	E.C.O.	DATE	APVD.
A	28334	12/3/15	REVISED & UPDATED
B	28719	1/31/17	REVISED & UPDATED
C	29097	5/31/18	SEE SHEET 1



UNLESS OTHERWISE SPECIFIED, TOLERANCE IS ±		UNITS		TITLE:	
DECIMALS	HOLE	ANGLES	DRAFT	SPEC. CONTROL DRAWING	
.XX .010	.005	1°	1-1/2°	MPII-RACK	
.XXX .005					
MATERIAL:		ALL DIMENSIONS APPLY AFTER PLATING		DRAWN BY	
				I. SNAY	
				DATE	FIRST USED ON
				10/2/15	
				CHECKER	WEIGHT APPROX.
				K. WELKER	
				DATE	CAGE CODE
				10/2/15	83008
				ENGINEER	SCALE
				K. WELKER	1/1
				SHEET 2 OF 2	
				DWG. NO.	
				D	924-0556



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