



**ATTENTION**  
OBSERVE PRECAUTIONS  
FOR HANDLING  
ELECTROSTATIC  
DISCHARGE  
SENSITIVE  
DEVICES

Part Number: APHB1608LQBDCGKC

Blue  
Green

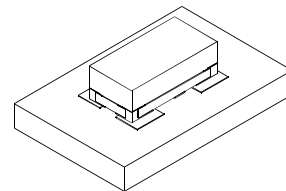
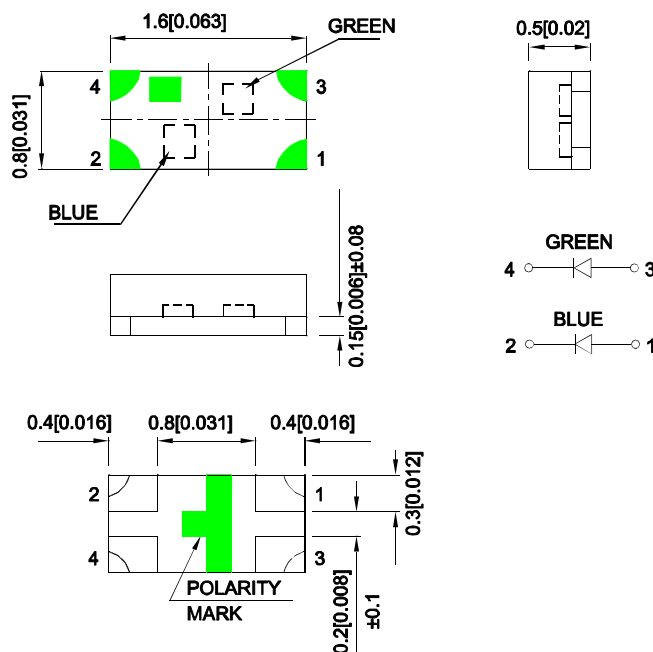
### Features

- 1.6mmX0.8mm SMD LED, 0.5mm thickness.
- Compatible with reflow soldering.
- Available in various color combination.
- Package: 2000pcs / reel .
- Moisture sensitivity level : level 3.
- Tinned pads for improved solderability.
- Low current IF=2mA operating.
- RoHS compliant.

### Descriptions

- The Blue source color devices are made with InGaN Light Emitting Diode.
- The Green source color devices are made with AlGaInP on GaAs substrate Light Emitting Diode.
- Electrostatic discharge and power surge could damage the LEDs.
- It is recommended to use a wrist band or anti-electrostatic glove when handling the LEDs.
- All devices, equipments and machineries must be electrically grounded.

### Package Dimensions



#### Notes:

1. All dimensions are in millimeters (inches).
2. Tolerance is  $\pm 0.15(0.006)$  unless otherwise noted.
3. The specifications, characteristics and technical data described in the datasheet are subject to change without prior notice.
4. The device has a single mounting surface. The device must be mounted according to the specifications.



## Selection Guide

Part No.	Emitting Color (Material)	Lens Type	Iv (mcd) [2] @ 2mA		Viewing Angle [1]
			Min.	Typ.	2θ1/2
APHB1608LQBDCGKC	Blue (InGaN)	Water Clear	6	12	130°
	Green (AlGaInP)		1.2	3	

Notes:

1. θ1/2 is the angle from optical centerline where the luminous intensity is 1/2 of the optical peak value.
2. Luminous intensity/ luminous Flux: +/-15%.
3. Luminous intensity value is traceable to the CIE127-2007 compliant national standards.

## Electrical / Optical Characteristics at TA=25°C

Symbol	Parameter	Emitting Color	Min.	Typ.	Max.	Units	Test Conditions
λ <sub>peak</sub>	Peak Wavelength	Blue Green		460 574		nm	I <sub>F</sub> =2mA
λ <sub>D</sub> [1]	Dominant Wavelength	Blue Green		465 570		nm	I <sub>F</sub> =2mA
Δλ <sub>1/2</sub>	Spectral Line Half-width	Blue Green		25 20		nm	I <sub>F</sub> =2mA
C	Capacitance	Blue Green		100 15		pF	V <sub>F</sub> =0V;f=1MHz
V <sub>F</sub> [2]	Forward Voltage	Blue Green	2.2 1.5	2.65 1.9	3 2.1	V	I <sub>F</sub> =2mA
I <sub>R</sub>	Reverse Current	Blue Green			50 10	uA	V <sub>R</sub> = 5V

Notes:

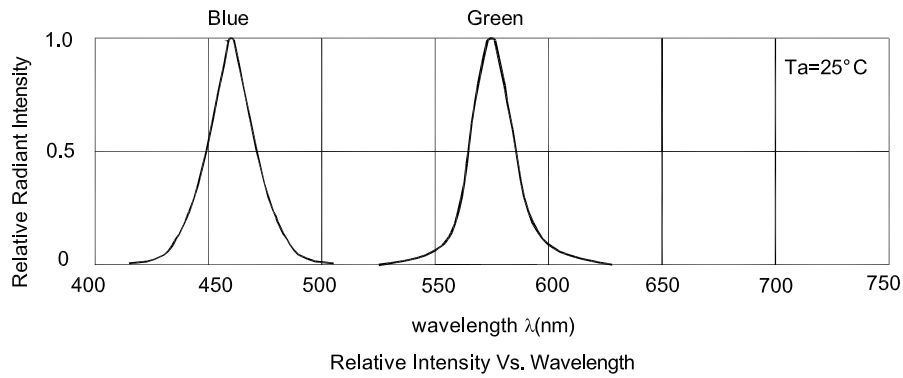
1. Wavelength: +/-1nm.
2. Forward Voltage: +/-0.1V.
3. Wavelength value is traceable to the CIE127-2007 compliant national standards.
4. Excess driving current and/or operating temperature higher than recommended conditions may result in severe light degradation or premature failure.

## Absolute Maximum Ratings at TA=25°C

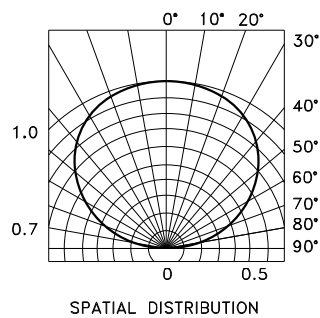
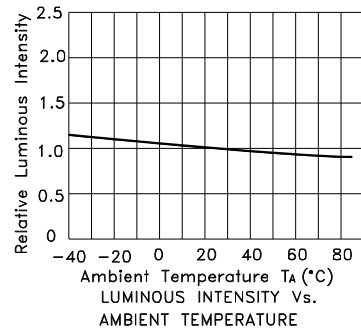
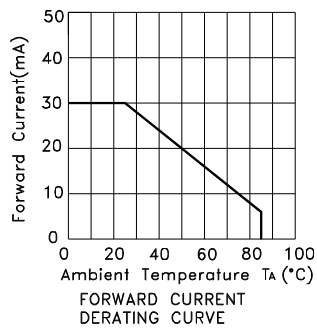
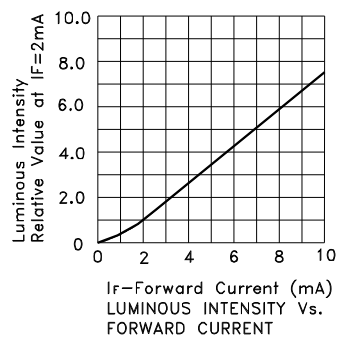
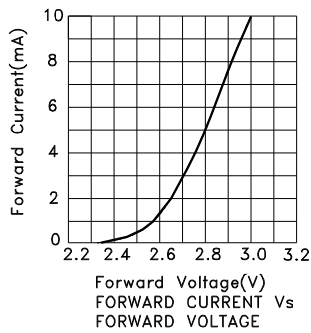
Parameter	Blue	Green	Units
Power dissipation	90	63	mW
DC Forward Current	30	30	mA
Peak Forward Current [1]	150	150	mA
Electrostatic Discharge Threshold (HBM)	250	-	V
Reverse Voltage	5		V
Operating Temperature	-40°C To +85°C		
Storage Temperature	-40°C To +85°C		

Note:

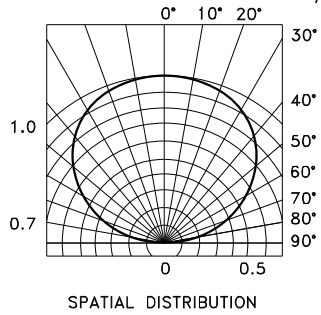
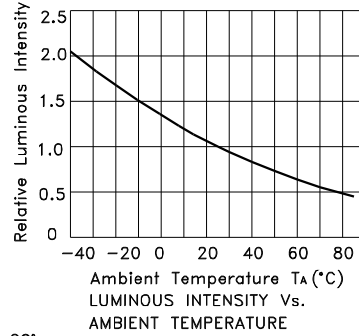
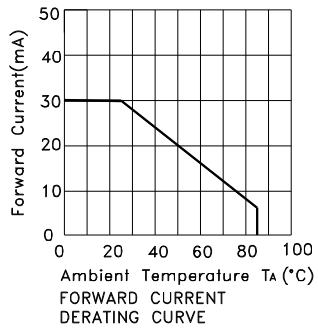
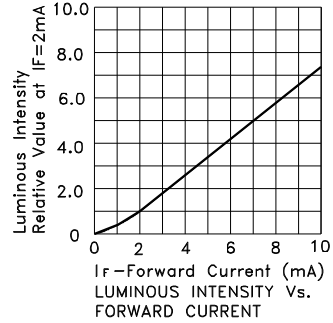
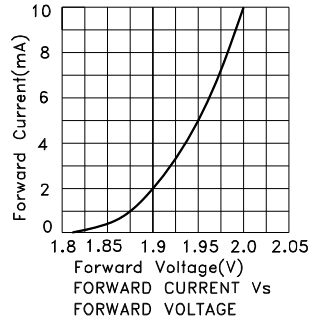
1. 1/10 Duty Cycle, 0.1ms Pulse Width.



## APHB1608LQBDCGKC Blue



## Green



## APHB1608LQBDCGKC

Reflow soldering is recommended and the soldering profile is shown below.  
Other soldering methods are not recommended as they might cause damage to the product.

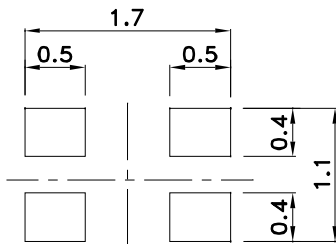
Reflow Soldering Profile For Lead-free SMT Process.



NOTES:

1. We recommend the reflow temperature 245°C(+/-5°C). The maximum soldering temperature should be limited to 260°C.
2. Don't cause stress to the epoxy resin while it is exposed to high temperature.
3. Number of reflow process shall be 2 times or less.

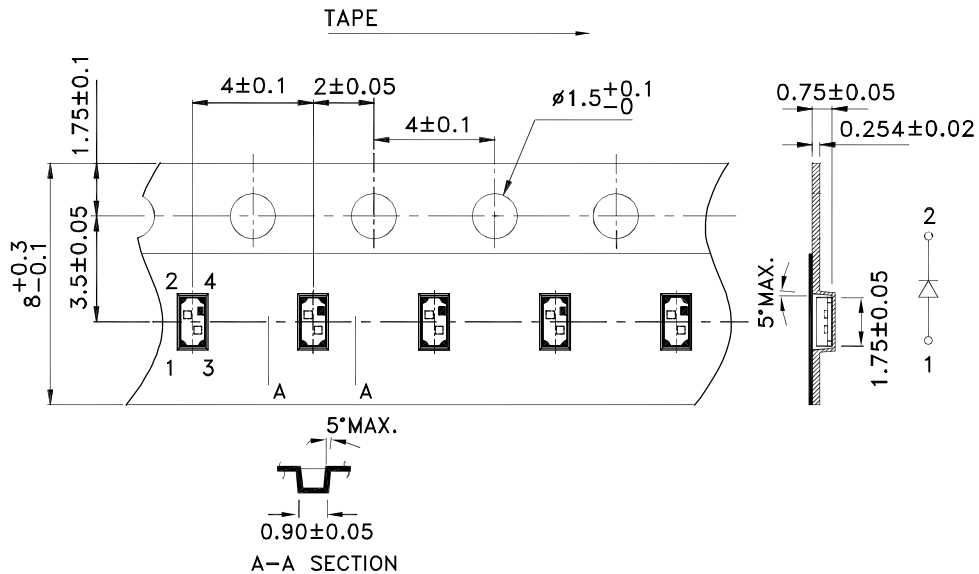
### Recommended Soldering Pattern (Units : mm; Tolerance: ± 0.1)



### Reel Dimension

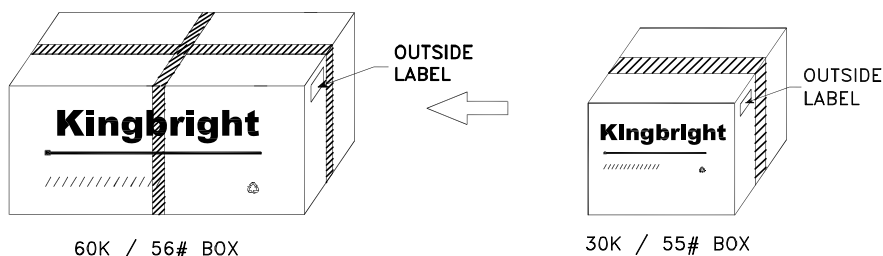
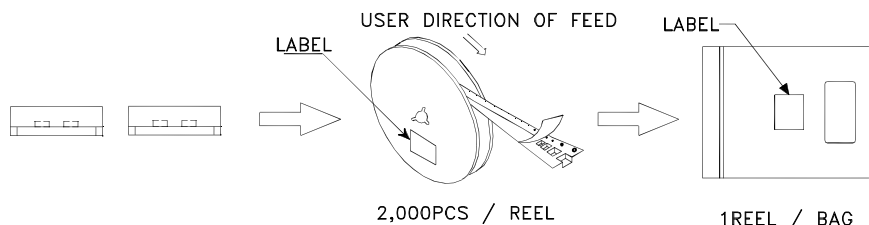


### Tape Dimensions (Units : mm)



## PACKING & LABEL SPECIFICATIONS

## APHB1608LQBDCGKC



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P/NO: APHB1608xxx				
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CODE: XXX				
LOT NO:				
xxxxxxxxxxxxxxxxxxxxxxxx				
RoHS Compliant				

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